

**DECCAN CEMENTS LIMITED**



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DCL:MoEFRO:EC/2025/PQC/ENV/03

30.04.2025

To

The Inspector General of Forests,  
Ministry of Environment, Forest & Climate Change,  
IRO-Hyderabad,  
3<sup>rd</sup> Floor, Aranya Bhavan,  
Opp:RBI,Saifabad ,Hyderabad  
Telangana- 500004  
iro.hyderabad-moefcc@gov.in

Sub: Submission Status of Compliance for the period "October'2024 to March-2025"

Ref: MoEF No. J-11011/572/2007-IA II (I) Dated 11.05.2017.

Dear Sir,

We are here with enclosing the Status of compliance to Environmental Clearance accorded by ministry of Environment and Forest Climate Change to Deccan Cements Limited, vide MoEF No.J-11011/572/2007-IA II(I) Dated 11.05.2017 as per the "B General conditions vide No (xiii)" for the integrated Cement Plant and CPP along with enclosures and the compliance also upload in the Deccan Cements web site.

We will be pleased furnished any other information as desired by you.

Thanking you,

Your's faithfully  
For M/s Deccan Cements Limited

Authorized Signatory  
cc to : HO ,TSPCB, Hyderabad



REGD. OFFICE : 6-3-666/B, "Deccan Chambers", Somajiguda, Hyderabad - 500 082.  
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Status of Environmental Clearances received from MOEF vide MoEF No.J-1101/572/2007-IA II(I) dated 11.05.2017- Cement Plant and CPP, March'2025.

- i) Compliance report is enclosed herewith for all the conditions stipulated by MoEF&CC.
- ii) Next report will be submitted in the Month of December'2025.

**SPECIFIC CONDITION:**

S. No	Conditions	Compliance
i.	All the conditions stipulated vide environmental clearance letter No J-11011/572/2007 -IA II(I) dated 27 <sup>th</sup> December,2007 should be complied with	All the condition stipulated in the EC is complied
ii.	The project proponent shall install 24x7 air monitoring devices to monitor air emissions as provided by the CPCB and submit report to Ministry and its regional Office	4 No's of Continuous ambient air quality monitoring stations are in operation. Real time Data is uploaded to CPCB and SPCB 24 x 7. All stack emissions are also being monitored (24x7) and the real time data uploaded to CPCB and SPCB servers, <b>Annexure-A</b> Third party reports are also enclosing in Six months EC Compliance reports are submitted regularly to Regional Office. <b>Annexure-I, II, III &amp; IV</b>
iii.	The Standards issued by the Ministry vide G.S.R. No.612 (E) dated 25 <sup>th</sup> August 2014 and subsequent amendments dated 9 <sup>th</sup> May 2016 and 10 <sup>th</sup> May'2016 regarding cement plants with respect to particulate matter, SO <sub>2</sub> and NO <sub>x</sub> shall be followed.	As per the G.S.R. No.612 (E) dated 25 <sup>th</sup> August 2014 standards we have upgraded APCE to meet the emission norms by changing latest bag filter bags and up gradation of transformers in the ESP'S etc., The details are enclosed in annexure-A1
iv.	Efforts shall be made to achieve power consumption of 70 Units /Tones for Portland Pozzolana Cement (PPC) and 95 units /tone for Ordinary Portland Cement (OPC) production and thermal energy consumption of 670 Kcal/ Kg of clinker.	Mandatory energy audit is carried out on regular bases and based on recommendations & modifications are carried out. We have achieved power consumption targets and planning for thermal energy consumption. Based on the recommendations by principals equipment suppliers and sectorial specifications. The details are enclosed in Annexure - A2
v.	Efforts shall be made to reduce impact of the transport of raw materials and end products on the surrounding environment including agricultural land by use of conveyors /rail mode of transport wherever feasible. The company shall have separate truck parking area. Vehicular emissions shall be regularly monitored.	Complied. 1. Installed Railway wagon siding with mechanized unloading facility for Coal within the plant. 2. New packing system with wagon loading to enhance the capacity is completed. 3. We are regularly monitoring the vehicular emissions engaged for our raw material handling vehicles other vehicles..
vi.	Efforts shall be made to further reduce water consumption by using air cooled condensers. All the treated wastewater shall be recycled and reused in the process and /or for dust suppression and green belt development and other plant related activities etc No process wastewater shall be discharge outside the factory premises and 'zero' discharge shall be adopted.	We are meeting part of water requirement from the rain water harvesting through the mined out pits from ML-2 Mine and for green belt development requirement water is meeting with treated STP water and river water. No Process waste water is discharging to outside factory premises.  We have Zero discharge from our plant premises.

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vii.	Efforts shall be made to make use of rainwaterharvested. If needed, capacity of the reservoir shall be made enhanced to meet the maximum water requirement. Only balance water requirement shall be met from other sources.	New water storage has developed in New mine pit area for rain water harvesting to meet our process requirements at plant and balance required water will be drawn from the Krishna River.
viii.	Greenbelt shall be developed in 33% of the project area within the plant premises with at least 10-meter wide green belt on all sides along the periphery of the project area, along road sides etc. By planting native and board leaved species in consultation with local DFO and local communities as per the CPCB guidelines.	We have well developed green belt and fulfilled as stipulated with an area of 24.0 Ha all around the plant and also as Part of the Telangana State Haritha Haram. <b>Annexure-VII.</b> Enclosed plantation Photos.
ix.	All the recommendations made in the charter on corporate responsibility for Environmental Protection (CREP) for the Cement plants shall be implemented.	Noted and under implementation
x.	At least 2.5% of the total cost of project shall be earmarked towards the Enterprise Social commitment (ESC) based on local needs and actions plan with financial and physical breakup/details shall be prepared and submitted to the Ministry's Regional Office. Implementation of such program shall be ensured accordingly in a time bond manner.	We have optimized our process equipment's to increase the production levels and there is no direct cost involved for this project.
xi.	The proponent shall prepare a detailed CSR plan for next 5 years for the existing-cum-expansion project, which includes village-wise, sector-wise (Health, Education, Sanitation, Health, Skill Development and infrastructure requirements such as strengthening of village roads, avenue plantation, etc) activities in consultation with local communities and administration. The CSR Plan will include the amount of 2% retain annual profit as provided for in clause 135 of the companies Act,2013 which provides for 2% of average net profit of previous 3 years towards CSR activities for life of the project. A separate budget head shall be created and the annual capital and revenue expenditure on various activities of the Plan shall be submitted as part of the compliance Report to RO. The details of the CSR plan shall also be uploaded on the company website and shall be provided in the Annual report of the company.	Details enclosed in <b>Annexure-V</b>
xii.	The project proponent shall provide for solar light system for all common area,streetlights, village,and parks around project area and maintain the same regularly.	We have already installed solar lights about 15 No's at our Colony guest house area and common areas like parking areas
xiii.	The project proponent shall provide for LED lights in their office and residential areas.	Noted. New Installations of lighting completely with LED and old lighting is replacing Phase wise change over with LED lights is under process (Failurereplacement of Lights is under implementation)
xiv	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, Safe drinking water, medical health care crèche etc. The housing may be in the form of	Noted (this is up-gradation of existing plant adopting latest development with minor rectification in the existing system there will be no extra labour required and no labour intensified job involved ). Presently Not applicable

	temporary structures to be removed after the completion of the project.	
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**B. GENERAL CONDITIONS:**

S. No	Conditions	Compliance
i.	The project authorities must strictly adhere to the stipulations made by the Telangana Pollution Control Board and the State Government.	Noted and will be complied the directions of the Telangana Pollution Control Board and the State Government. in all aspects
ii	No further expansion or modifications in the plant shall be carried out without prior approval of the approval of the Ministry of Environment, Forest and Climate Change (MoEF& CC)	Noted & will be complied.
iii	At least four ambient air quality monitoring stations should be established in the downward direction as well as where maximum ground level concentration of PM <sub>10</sub> , PM <sub>2.5</sub> , SO <sub>2</sub> and NO <sub>x</sub> are anticipated in consultation with the SPCB. Data on ambient air quality and stack emission shall be regularly submitted to this Ministry including its Regional Office at Chennai and the SPCB/CPCB once in six months.	Complied and also we have established 4 No's of Continuous ambient air quality monitoring stations are in operation. Data is uploaded to CPCB and SPCB 24 x 7 All stack emissions are being monitored (24x7) and connected to CPCB and SPCB servers. Six months reports are submitted regularly to Regional Office.
iv	Industrial wastewater shall be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19 <sup>th</sup> May, 1993 and 31 <sup>st</sup> December 1993 or as amended form time to time. The treated wastewater shall be utilized for plantation purpose.	Not applicable as Zero discharge from the plant. Domestic water is treated in the STP and used for the green belt development. We are regularly checking the outlet water and taking necessary action to maintain the treated water adherence to the PCB Norms. We have also engaged third party for checking of STP outlet water and quarterly reports are sending RO, TSPCB. <b>Annexure- I</b>
v	The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 VIZ. 75 dBA(day time) and 70 dBA(night time).	Complied. Third party reports enclosed. <b>Annexure-III</b>
vi	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	Noted and periodical medical checkup are carried out as per the factory act and record are available in Occupational health center and Statistical analysis of Medical Check-up <b>Annexure-VI</b>
vii	The company shall develop rainwater-harvesting structures to harvest the rainwater for utilization in the lean season besides recharging the ground water table.	We have developed the rain harvesting structure to collect the rainwater all these harvesting pits are well maintained and desilted periodically and channeled to mine pit and stored water is used for the plant operations during lean period. <b>Annexure -C</b>
viii	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA/EMP report. Further , the company must undertake socio-economic development activities in the surrounding villages like community development programmes, educational programmes, drinking water supply and health care etc.	Noted and also undertaken as such 1. Free Primary& secondary education is provided to surrounding villagers up to 10 <sup>th</sup> class by DCL High school. 2. Drinking water is provided to nearby villages; during summer, water is catered to surrounding villages by tankers.

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		3. Primary health centre is run by company and qualified Doctor available 24x7, OHS serves all needy during emergencies and also we provide ambulance to local residents in emergency. Photocopy are attached for your reference.
ix	Requisite funds shall be earmarked towards capital cost and recurring cost/annum for environment pollution measures to implement the conditions stipulated by the Ministry of Environment, Forest and Climate Change (MoEF& CC) as well as the State Government. An implementation schedule for implementing all the conditions stipulated herein shall be submitted to the Regional Office of the Ministry at Chennai. The funds so provided shall not be diverted for any other purpose.	Noted and We have earmarked the capital expenditure for environmental protection measures and strictly followed the schedule for implementing different activities like meeting latest Emission norms and installing of Pollution monitoring equipments to control the emission.
x	A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zilla Parishad / Municipal Corporation, Urban Local Body and the local NGO, if any, from whom suggestions/representations, if any, were received while processing the proposal. The clearance letter shall also be put on the web site of the company by the proponent.	The Environment Clearance copy submitted to Local Grampanyat.
xi	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the MOEF&CC at Chennai. The respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely: PM <sub>10</sub> , SO <sub>2</sub> NO <sub>x</sub> (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.	Complied. We are regularly uploading the point wise Environment Clearance conditions by including monitoring data in MoEF Website. A copy of the hard copy also sending to MoEF, RO &ZO through the speed post.  A digital display board also provided at our factory main gate which will display the Continuous Ambient Air Quality monitoring data & Stack Emission Monitoring data for public domain. Photo copy of the display board is enclosed for your reference.
xii	The project proponent shall also submit six monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by e-mail) to the Regional Office of MOEF&CC, the respective Zonal Office of CPCB and the SPCB. The Regional Office of this Ministry at Chennai/CPCB/SPCB shall monitor the stipulated conditions.	Noted and Every 6 months we are updating the compliance and sending to MoEF,RO, ZO and SPCB through by email and hard copy sending by speed post.
xiii	The environmental statement for each financial year ending 31 <sup>st</sup> March inform-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986 as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental conditions and shall also be sent to the respective Regional Office of the MOEF&CC at Chennai by e-mail.	Noted and submitted <b>Form-V</b> to TSPCB on 23.9.2024 as per the CFO Conditions.

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xiv	The Project Proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB and may also be seen at Website of the Ministry of Environment, Forest and Climate Change (MoEF& CC) at <a href="http://envfor.nic.in">http://envfor.nic.in</a> . This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same should be forwarded to the Regional office at Chennai.	Complied and advertised the Environment Clearance Accorded by MoEF information in English & Telugu languages on 18.05.2017 in "The Hindu" Daily news paper in English & "Nava Telangana" Telugu Daily News Paper which are widely local circulated news papers ". The copy of the letter also sent to MoEF, Chennai. The photo copy is enclosed for your reference.
xv	Project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work.	Not Applicable No land development work is involved, only marginal expansion project

**Environment Management Cell as on 01.03.2025**

S.No.	Name	Designation	Role EMC
01	N.Srinivasa Raju	VP(Works)	Chairman
02	D.Kalyanachakravathy	GM(Mines)	Coordinator
03	KVL Narasimharao	DGM(P&QC)	Organizer
04	V.Gopalakrishna	AGM(CPP)	Member
05	M.Satish	Sr.Manager(PQC)	Member
06	A Rambabu	Asst.Manager	Member

**EC CLEARENCE PAPER PUBLICATION**



**Standard EC Conditions Integrated Cement Plants**

**I. Statutory Compliance:**

S. No	Conditions	Compliance Status	Remarks /Requirements
I.	Project proponent shall obtain Forest clearance under provisions of Forest (Conservation) Act, 1986, in case of the diversion of forest land for non forest purpose involved in the project.	Obtained vide MoEF letter Dated 21. Feb 2012	Complied
II.	The project proponent shall obtain clearance from the national Board for Wildlife, if applicable.	NA	Complied
III.	The Project proponent shall prepare a Site-Specific Conservation Plan & wildlife management plan and approved by the Chief Wildlife Warden .The recommendations of the approved Site-Specific conservation Plan/wildlife Management Plan shall be implemented in consultation with State Forest Department. The implementation report shall be furnished along with six monthly compliance report (incase of the presence of schedule –I species in the study area).	NA	Complied
IV.	The project proponent shall obtain Consent to establish /Operate under the provisions of Air(Prevention &Control of Pollution)Act,1981 and water(Prevention & Control of Pollution)act,1974 from the concerned State pollution Control Board /Committee.	Obtained vide CFO No : 240525160768 dated 22.06.2024	Complied
V.	The Project proponent shall obtain the necessary permission from the Central Ground water Authority, in case of ground water / from the competent authority concerned in case of drawl of surface water required for the project.	NA (No Ground water used for the plant operations)	Complied
VI.	The project proponent shall obtain authorization under the Hazardous and other Waste Management Rules, 2016 as amended from time to time.	Obtained vide CFO No : 240525160768 dated 22.06.2024	Complied

**II. Air quality Monitoring and preservation**

S. No	Conditions	Compliance Status	Remarks /Requirements
I.	The Project Proponent shall install 24 X 7 continuous emission monitoring system at process stacks to monitor stack emission with respect to standards prescribed in Environmental (Projection ) Rules 1986( G.S.R No.612(E) dated 25 <sup>th</sup> August, 2014( Cement) and subsequent amendments dated 9 <sup>th</sup> May,2016(Cement) and 10 <sup>th</sup> May,2016(Co-Processing Cement); S.O. 3305(E) dated 7 <sup>th</sup> December 2015 (Thermal Power Plants) as amended from time to time and connected to SPCB and CPCB online servers and calibrate these systems from time to time according to equipment supplier specifications through labs recognized under Environment 9protection) act 1986or NABL accredited laboratories.	OCEMS are installed and connected to CPCB and SPCB servers	Complied
II.	The Project Proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through labs recognized under Environment( Protection) Act,1986	Monitoring carried out by Lawn Enviro Associates Hyd.	Complied
III.	The Project Proponent shall install system carryout to Continuous Ambient air quality Monitoring for common/criterion parameters relevant to the main pollutants released (e.g. PM <sub>10</sub> and PM <sub>2.5</sub> in reference to PM emission , and SO <sub>2</sub> and NO <sub>x</sub> in reference to SO <sub>x</sub> and NO <sub>x</sub> emissions) within and outside the plant area at least at four locations (one within and three outside the plant area at an angle of 120° each), covering upwind and downwind directions.(case to case basis small plants: Manual; large plants : Continuous)	4 AAQMS were installed and continuous ambient air quality monitored and third part monitoring is carried once a quarter .	Complied

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IV.	The Project Proponent shall Submit monthly summary report of continuous stack emission and air quality monitoring and results of manual stack monitoring and manual monitoring of air quality /fugitive emissions to Regional Office of MoEF& CC, Zonal Office of CPCB and Regional Office of SPCB along with six monthly monitoring reports.	Complied	
V.	Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources, so as to comply prescribed stack emission and fugitive emission standards.	Complied	
VI.	The project proponent shall provide leakage detection and mechanized bag cleaning facility for better maintenance of Bags	Will be provided	
VII.	Pollution control system in the cement plant shall be provided as per the CREP Guidelines of CPCB.	Complied	
VIII.	Sufficient number of mobile or stationary vacuum cleaners shall be provided to clean plant roads, shop floors, roofs regularly.	Two No's of Road Sweeping Machines are in operation	
IX.	Recycle and reuse lime fines, coal fines and such other fines collected in the pollution control devices and vacuum cleaning devices in the process after agglomeration.	All fines are reprocessed	
X.	Ensure covered transportation and conveying of ore, coal and other raw material to prevent spillages and dust generation	Complied	
XI.	Provide wind shelter fence and chemical spraying on the raw material stock piles; and	Complied all are kept in closed sheds	
XII.	Provide Low NOx burners as primary measures and SCR/NSCR technologies as secondary measures to control NOx emissions. Have separate truck parking area and monitoring vehicular emissions at regular interval.	Complied	
XIII.	Efforts shall be made to reduce impact of transport of the raw material and end products on the surrounding environment including agriculture land by the use of covered conveyors belts /railways as a mode of transportation	Complied New clinker transportation Belts Conveyors from Line-1 to Line-2 commissioned. Rail loading system is already completed and Wagon tipler/truck tipler also provided for coal unloading to minimize the fugitive emissions.	
XIV.	Ventilation system shall be designed for adequate air changes as per ACGIH document for all tunnels, motors houses, cement bagging plants. (The American Conference of Governmental Industrial Hygienists ( <b>ACGIH</b> ) industrial <b>ventilation</b> design <b>manual</b> contains the fundamental )	Complied	

III. Water quality monitoring and preservation.

S. No	Conditions	Compliance Status	Remarks /Requirements
I.	The Project Proponent shall install 24 X 7 continuous effluent monitoring system with respect to standards prescribed in Environment(Protection)Rules 1986 vide G.S.R. No.612(E) dated 25 <sup>th</sup> August, 2014 (Cement) and subsequent amendment dated 9 <sup>th</sup> May,2016(Cement)and 10 <sup>th</sup> may, 2016(in case of Co-processing Cement) as amended from time to time; S.O. 3305 (E) dated 7 <sup>th</sup> December 2015 (Thermal Power Plants) as amended from time to time )and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specifications through labs recognized under Environment (Protection ) act,1986 or NABL	Zero Discharge	We have already installed the continuous effluent Water monitoring system to our CPP and the data is uploading to State Pollution Control Board. <b>Our CPP was stopped from 20.07.2024 onwards</b>

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	accredited laboratories.(case to case basis small plants: Manual ; large plants :Continuous)		due to less demand of power from Cement Plant
ii.	The project proponent shall monitor regularly ground water quality at least twice year (pre and post monsoon) at sufficient number of piezometers / sampling wells in the plant and adjacent area through labs recognized under Environment (Protection) Act , 1986 and NABL accredited laboratories.	Complied.	Complied.
iii.	The project proponent shall submit monthly summary reports of continuous effluent monitoring and results of manual effluent testing and manual monitoring of ground water quality to regional Office of MoEF& CC, Zonal Office of CPCB and Regional Office of SPCB along with six-monthly monitoring report.	Complied	
iv.	Adhere to "Zero Liquid Discharge"	Complied	
v.	Sewage treatment Plant shall be provided for treatment of domestic wastewater to meet the prescribed standards.	Complied	
vi.	Garland drains and collection pits shall be provided for each stock pile to arrest the run-off in event of heavy rain and to check the water pollution due to surface run off.	Complied	
vii.	The project proponent shall practice rain water harvesting to maximum possible extent.		4 No's of Rain Water recharge pits installed.
viii.	Water meter shall be provided at the inlet to all unit processes in the cement plant.	Complied.	
ix.	The project proponent shall make efforts to minimize water consumption in the steel plant complex by segregation of used water, practicing cascade use and by recycling treated water.		Following.

IV. Noise monitoring and prevention

S. No	Conditions	Compliance Status	Remarks /Requirements
i.	Noise level survey shall be carried as per the prescribed guidelines and report in this regard shall be submitted to regional Office of Ministry as a part of Six-monthly compliance report.	Complied	Monthly basis has to be implemented
ii.	The ambient noise levels should conform to the standards prescribed under E(P)A Rules, 1986viz.75dB(A)during day time and 70 dB(A) during night time	Complied	

V. Energy Conservation Measures

S. No	Conditions	Compliance Status	Remarks /Requirements
i.	Waste heat recovery system shall be provided for Kiln and cooler.	WHR Installed and kept in operation.	
ii.	The project proponent make efforts to achieve power consumption less than 65 unit/tonne for Portland Pozzolana Cement (PPC) and 85 Unit/tonne of Ordinary Portland Cement(OPC) production and thermal energy consumption of 670 Kcal/kg of Clinker .	Power consumption achieved and continuous Efforts are going on to minimize Thermal energy consumption.	
iii.	Provide solar power generation on roof tops of buildings, for solar light system for all common area, street lights, parking around project area and maintain the same regularly.	Solar lights procured and installed at colony as street lights and Plant Lighting	
iv.	Provide the project proponent for LED lights in their offices and residential areas.	Failure lights replaced with LED lights.	Under implementation
v.	Maximize utilization of fly ash, slag and sweetener in cement blend as per BIS standards.	We are in process of manufacturing PPC with maximum addition of Fly ash.	Percentage of the PPC production for the FY 2024-25 is 75.79% in

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			total Cement production and Flyash% in PPC Cement is 30.34.
vi.	Maximize utilization of alternate fuel and Co-Processing to achieve best practice norms.	Co-Processing with MSW& RDF has already been started .	Complied.

VI. Waste management

S. No	Conditions	Compliance Status	Remarks /Requirements
i.	Used refractories shall be recycled as far as possible	Refractory recycling will be promoted	Efforts will made to return Refractory waste to manufactures of refractory
ii.	The waste oil, grease and other hazardous shall be disposed of as per Hazardous & Other waste (management & Transboundary Movement)Rule,2016	Complied	
iii.	Kitchen waste shall be composted or converted to biogas for further use.(to be decided on case basis depending on type and size of plant).	NA	

VII. Green Belt

S. No	Conditions	Compliance Status	Remarks /Requirements
i.	Green belt shall be developed in an area equal to 33% of the plant area with native trees species in accordance with CPCB guidelines. The Greenbelt shall inter alia cover the entire periphery of the plant	Complied	
ii.	The project proponent shall prepare GHG emissions inventory for the plant and shall submit the programme for reduction of the same including carbon sequestration including plantation	We are planning to reduce the clinker factor by improving PPC production.	Now the Clinker factor reduced from 0.81 to 0.728

VIII. Public hearing and Human health issues

S. No	Conditions	Compliance Status	Remarks /Requirements
i.	Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management plan shall be implemented	Complied	
ii.	The PPE shall carry out heat stress analysis for the workmen who work in high temperature work zone and provide personal protection equipment (PPE) as per the norms of Factory Act	Complied	
iii.	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	NA Adequate provisions are available with all amenities.	
iv.	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per Factories Act	Complied	

IX. Corporate Environment Responsibility

S. No	Conditions	Compliance Status	Remarks /Requirements
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i.	The project proponent shall comply with the provisions contained in this Ministry's OM vide F.No. 22-65/2017-1A.III dated 1 <sup>st</sup> may 2018, as applicable, regarding Corporate Environment Responsibility.	Complied	
ii.	The Company shall have a well laid down environment policy duly approve by the Board of Directors. The environment policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringements/ deviation/ violation of the environmental / forest / wild life norms / conditions and / or share holders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF& CC as a part of six- monthly report.	We have Environment Policy which approved by the Management.	Complied Environment Policy
iii.	A separate Environment cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of Senior Executive, who will directly to the head of the organization	Complied	
iv.	Action plan for implementing EMP and environment conditions along with responsibility matrix of the company shall be prepared and shall be duly approved by competent authority. The year wise funds earmarked for environment protection measures shall be kept in separate account and not to be diverted for any other purpose. Year wise progress of implementation of action plan shall be reported to the Ministry/ Regional Office along with the Six Monthly Compliance report	Environmental management Plan and policy made	ISO 14001 :2015 Certified company
v.	Self environmental audit shall be conducted annually. Every three years third party environmental audit shall be carried out	Environmental audits have conducted yearly	
vi.	All the recommendations made in the charter on corporate responsibility for Environmental Protection(CREP) for the cement plants shall be implemented	Complied	

X. Miscellaneous

S. No	Conditions	Compliance Status	Remarks /Requirements
i.	The project proponent shall make public the environmental clearance granted for their project along with the environmental conditions and safeguards at their cost by prominently advertising it at least in two local newspaper of the District or state, of which one shall be in the vernacular language within seven days and in addition this shall also be displayed in the project proponent's website permanently	Complied	
ii.	The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.	Complied	
iii.	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the same on half-yearly basis	Complied	
iv.	The project proponent shall monitor the criteria pollutants level namely; PM10, SO2, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company	Complied	
v.	The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website of the ministry of Environment, Forest and Climate Change at environment Clearance portal	Complied	
vi.	The project proponent shall submit the environment statement for each financial year in Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company	Complied	

Deccan Cements Limited :: Bhavanipuram  
EC No: F.No : J-11011/572/2007-IA II(I)

vii.	The project proponent shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project	Not applicable	
viii.	No further expansion or modifications in the plant shall be carried out without prior approval of Ministry of Environment, Forests and Climate Change(MoEF&CC).	Noted and will be followed	
ix.	Concealing factual data or submission of false/fabricated data may result in revocation of the environmental clearance and attract action under the provisions of Environmental(Protection) Act,1986.	Noted	
x.	The Ministry may revoke or suspend the clearance , if implementation of any of the above conditions is not satisfactory.	Noted	
xi.	The Ministry reserves the right to stipulate additional conditions if found necessary. Company in a time bound manner shall implement these conditions	Noted	
xii.	The Regional Office of this Ministry shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer(s) of the Regional Office by furnishing the requisite data/information /monitoring reports.	Noted	
xiii.	The above conditions shall be enforced, inter-alia under the provisions of the Water (Prevention & Control of pollution) Act,1974 the air (Prevention & control of Pollution)Act,1981 the environmental (Protection)Act, 1986 Hazardous and Other Wastes(Management and Transboundary Movement) Rules,2016 and Public Liability Insurance Act, 1991 along with their amendments and Rules and any other orders passed by the Hon,ble Supreme Court of India / high court and any other Court of Law relating to the subject matter	Noted	
xiv.	Any appeal against this EC shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under section 16 of the National Green Tribunal act, 2010.	Noted	

Thanking you,

Your's faithfully  
For M/s Deccan Cements Limited

  
Authorized Signatory  
cc to : HO ,TSPCB, Hyderabad

ANNEXURE-I STP Out Let Water Analysis



**LAWN ENVIRO PRIVATE LIMITED**

[Environmental Engineers & Consultants in Pollution Control]

Recognised by MOEF&CC/CPCB under EP Act, GOI, New Delhi & Laboratory Accredited by NABL

**TEST REPORT**



REF.NO: LAWN/DECCAN/2025

Date: 21-3-2025

**WASTE WATER ANALYSIS**

Name of the Industry & Address : **M/s. DECCAN CEMENTS LIMITED,**  
Bhavanipuram, Janpahad (P.O),  
Palakeedu (M), Suryapet (Dist.)

Date of Collection : 13-3-2025  
Date of Analysis : 14-3-2025  
PROTOCOL : A. P. H. A. 24<sup>th</sup> Edition

	STP Inlet	STP Outlet	LIMITS
1. pH	7.32	7.95	5.5-8.5
2. Total Dissolved Solids	1,241	1,064	<2,100
3. Total Suspended Solids	238	23	<100
4. Chemical Oxygen Demand	281	59	<250
5. Bio Chemical Oxygen Demand (3 days at 27 °C)	143	12	<100
6. Chlorides as Cl	181	141	<600
7. Sulphates as So <sub>4</sub>	96	24	<1,000
8. Oil & Grease	2.80	<1.0	<10

Note : All the values except pH are expressed in mg/L.

AUTHORISED SIGNATORY

ANNEXURE- A **OCMS DIGITALDISPLAY AT FACTORY MAIN GATE**



The image shows a digital display board with a blue frame and a black background. The text is in red and green. The title is 'DECCAN CEMENTS LIMITED' in red. Below it is 'Online Pollution Emission Levels' in red. The table has four columns: 'Stack', 'SOX', 'NOX', and 'SPM'. The first column is labeled 'Location' in red. The units '(mg/nm3)' are shown in red below the 'NOX' header. The data rows are in green.

Stack	SOX	NOX	SPM
Location	(mg/nm3)		
KILN-2 RABH	002.8	374.6	019.5
COOLER-2	---	---	025.0
COAL MILL-2	---	---	022.9
CEMENT MILL-3	---	---	020.4

Sewage Water Treatment Plant for Domestic Water Treatment

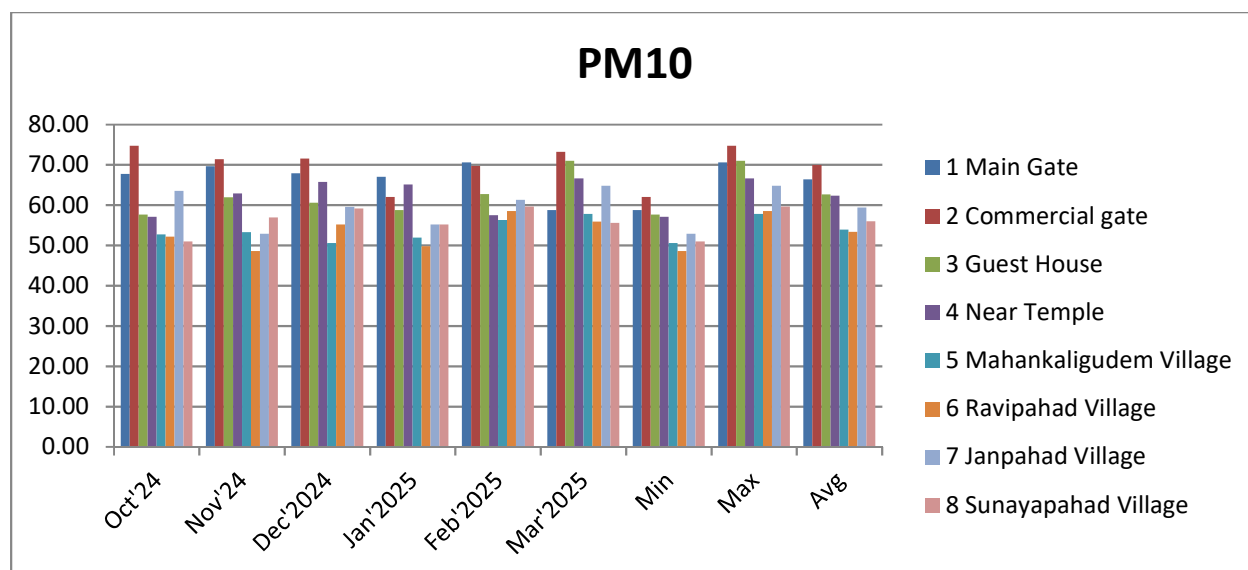


**ANNEXURE –C**  
**ROOF TOP RAIN WATER HARVESTING PIT**



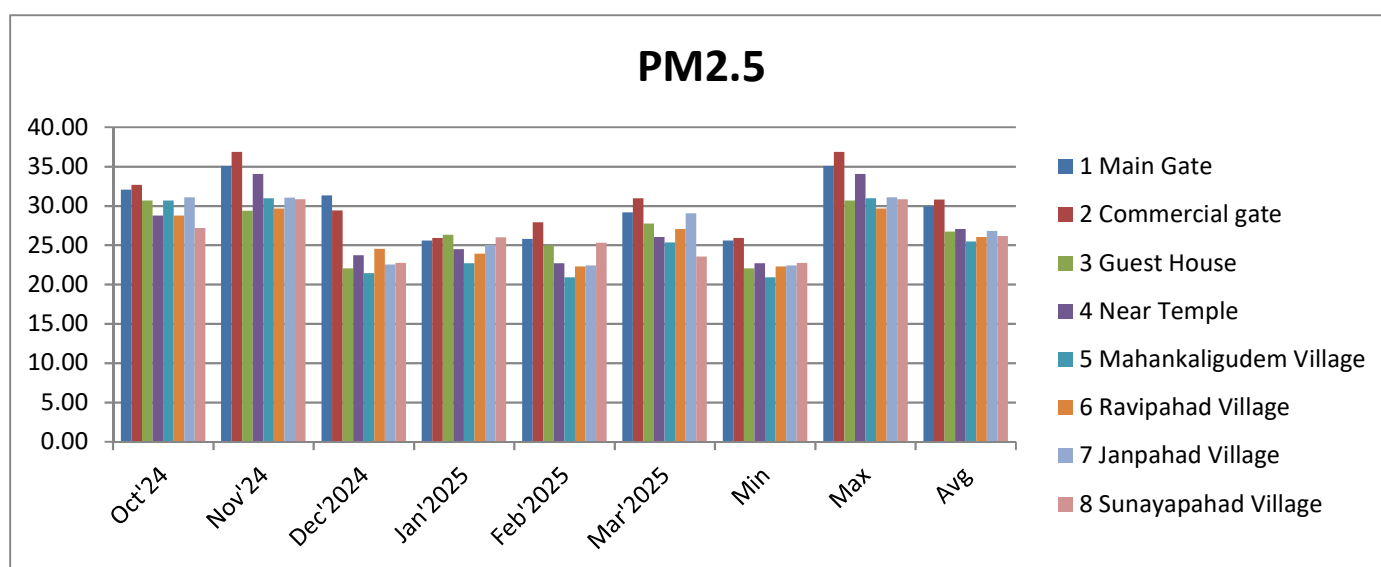
**ANNEXURE-II AMBIENT AIR QUALITY DATA**

Monthly Ambient Emission Levels ( $\mu\text{g}/\text{M}^3$ ) from October'2024 to March'2025										
		Oct'24	Nov'24	Dec'2024	Jan'2025	Feb'2025	Mar'2025	Min	Max	Avg
1	Main Gate	67.75	69.65	67.88	67.04	70.62	58.79	58.79	70.62	66.39
2	Commercial gate	74.75	71.35	71.58	62.04	69.72	73.19	62.04	74.75	69.93
3	Guest House	57.67	61.95	60.58	58.74	62.72	70.99	57.67	70.99	62.66
4	Near Temple	57.05	62.85	65.78	65.14	57.52	66.59	57.05	66.59	62.32
5	Mahankaligudem Village	52.75	53.25	50.58	51.94	56.32	57.79	50.58	57.79	53.88
6	Ravipahad Village	52.15	48.55	55.18	49.74	58.52	55.89	48.55	58.52	53.39
7	Janpahad Village	63.55	52.85	59.58	55.14	61.32	64.79	52.85	64.79	59.36
8	Sunayapahad Village	50.95	56.95	59.18	55.14	59.62	55.59	50.95	59.62	56.00



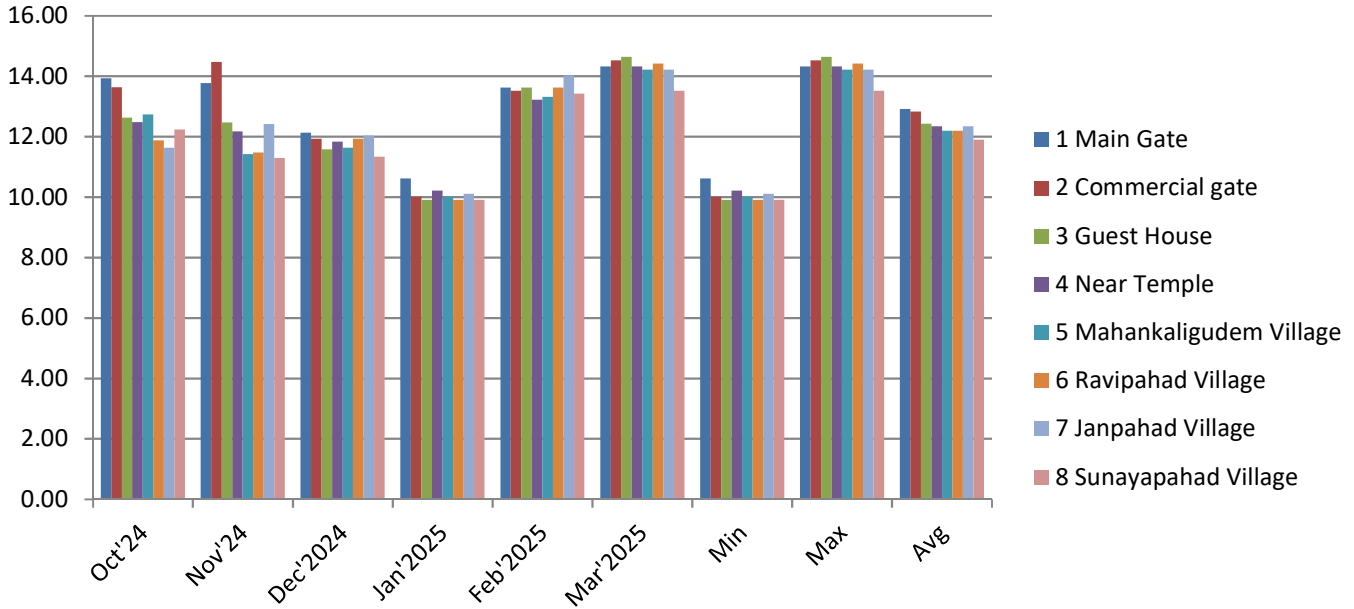
Deccan Cements Limited :: Bhavanipuram  
EC No: F.No : J-11011/572/2007-IA II(I)

PM 2.5 $\mu\text{g}/\text{M}^3$										
Monthly Ambient Emission Levels ( $\mu\text{g}/\text{M}^3$ ) from October'2024 to March'2025										
		Oct'24	Nov'24	Dec'2024	Jan'2025	Feb'2025	Mar'2025	Min	Max	Avg
1	Main Gate	32.07	35.05	31.33	25.60	25.79	29.15	25.60	35.05	29.96
2	Commercial gate	32.67	36.85	29.43	25.90	27.89	30.95	25.90	36.85	30.81
3	Guest House	30.67	29.35	22.03	26.30	24.99	27.75	22.03	30.67	26.72
4	Near Temple	28.77	34.05	23.73	24.50	22.69	26.05	22.69	34.05	27.07
5	Mahankaligudem Village	30.67	30.95	21.43	22.70	20.89	25.35	20.89	30.95	25.48
6	Ravipahad Village	28.77	29.65	24.53	23.90	22.29	27.05	22.29	29.65	26.02
7	Janpahad Village	31.07	31.05	22.53	25.00	22.39	29.05	22.39	31.07	26.82
8	Sunayapahad Village	27.17	30.85	22.73	26.00	25.29	23.55	22.73	30.85	26.15



SO <sub>2</sub> $\mu\text{g}/\text{M}^3$										
Monthly Ambient Emission Levels ( $\mu\text{g}/\text{M}^3$ ) from October'2024 to March'2025										
		Oct'24	Nov'24	Dec'2024	Jan'2025	Feb'2025	Mar'2025	Min	Max	Avg
1	Main Gate	13.93	13.77	12.13	10.61	13.62	14.32	10.61	14.32	12.91
2	Commercial gate	13.63	14.47	11.93	10.01	13.52	14.52	10.01	14.52	12.83
3	Guest House	12.63	12.47	11.58	9.91	13.62	14.64	9.91	14.64	12.43
4	Near Temple	12.48	12.17	11.83	10.21	13.22	14.32	10.21	14.32	12.35
5	Mahankaligudem Village	12.73	11.42	11.63	10.01	13.32	14.22	10.01	14.22	12.20
6	Ravipahad Village	11.88	11.47	11.93	9.91	13.62	14.42	9.91	14.42	12.20
7	Janpahad Village	11.63	12.42	12.03	10.11	14.02	14.22	10.11	14.22	12.35
8	Sunayapahad Village	12.23	11.29	11.33	9.91	13.42	13.52	9.91	13.52	11.89

## SO<sub>2</sub>

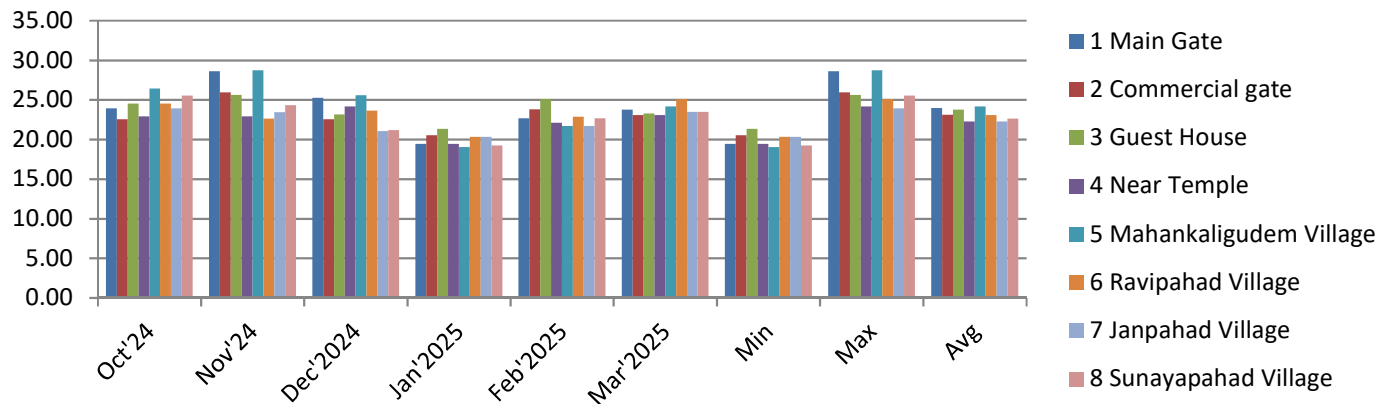


## NO<sub>x</sub> µg/ M<sup>3</sup>

### Monthly Ambient Emission Levels (µg/ M<sup>3</sup>) from October'2024 to March'2025

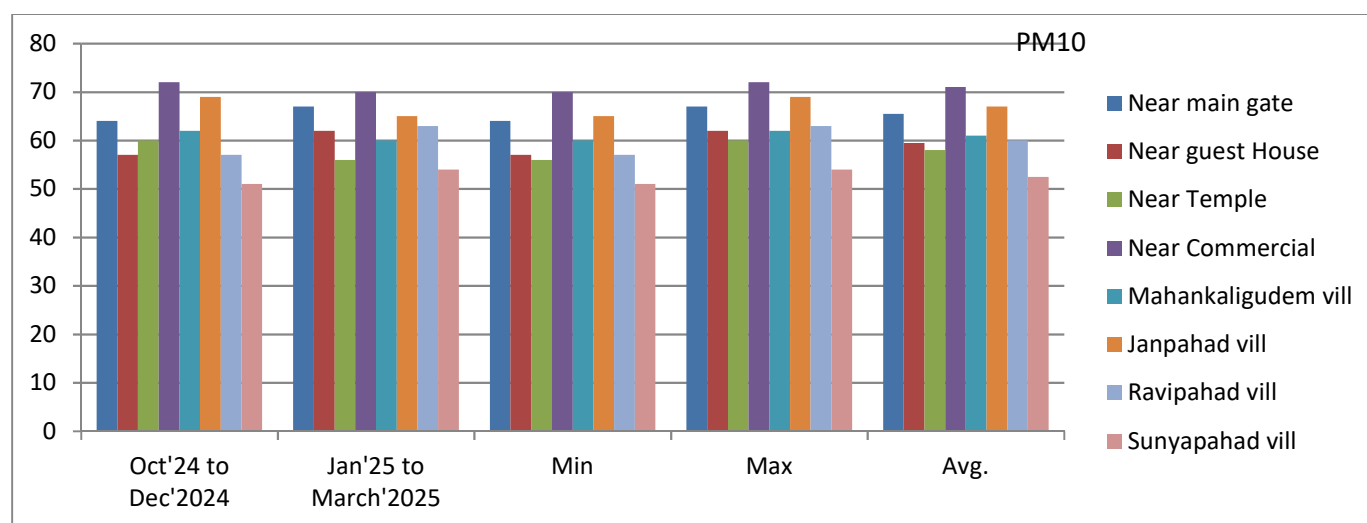
		Oct'24	Nov'24	Dec'2024	Jan'2025	Feb'2025	Mar'2025	Min	Max	Avg
1	Main Gate	23.93	28.63	25.26	19.44	22.69	23.78	19.44	28.63	23.98
2	Commercial gate	22.53	25.93	22.56	20.54	23.79	23.08	20.54	25.93	23.11
3	Guest House	24.53	25.63	23.16	21.34	25.09	23.28	21.34	25.63	23.75
4	Near Temple	22.93	22.93	24.16	19.44	22.09	23.08	19.44	24.16	22.28
5	Mahankaligudem Village	26.43	28.73	25.56	19.04	21.69	24.18	19.04	28.73	24.18
6	Ravipahad Village	24.53	22.63	23.66	20.34	22.89	25.08	20.34	25.08	23.07
7	Janpahad Village	23.93	23.43	21.06	20.34	21.69	23.48	20.34	23.93	22.28
8	Sunayapahad Village	25.53	24.33	21.16	19.24	22.69	23.48	19.24	25.53	22.65

## NO<sub>x</sub>



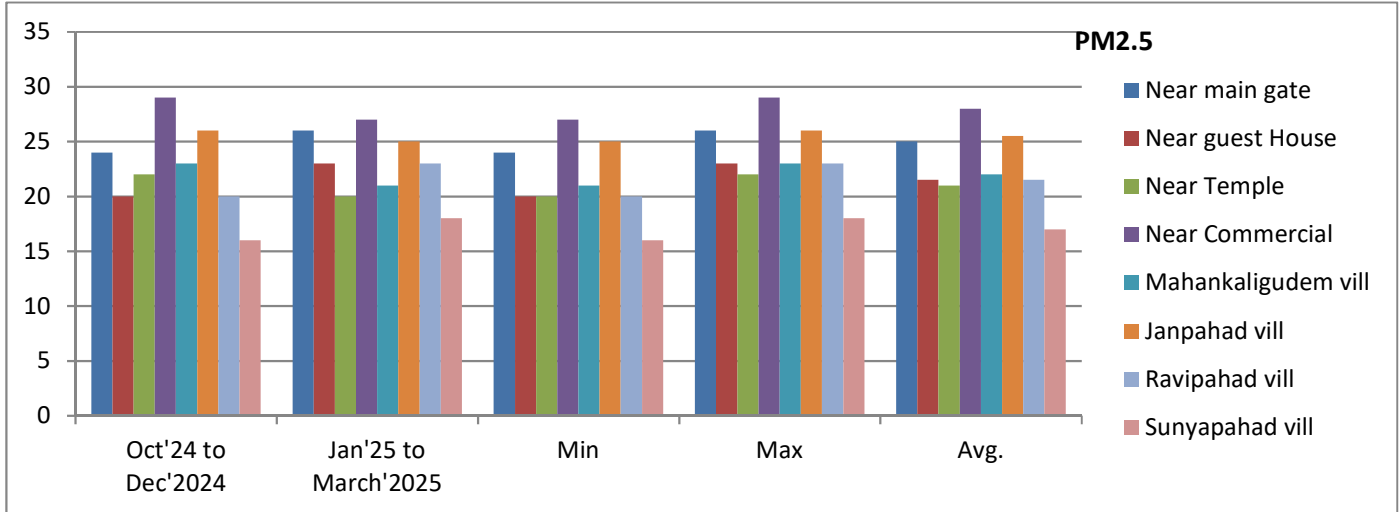
**AMBIENT AIR QUALITY DATA**  
**(Third Party Monitoring Reports)**

PM10						
S No		Oct'24 to Dec'2024	Jan'25 to March'2025	Min	Max	Avg.
1	Near main gate	64	67	64	67	65.5
2	Near guest House	57	62	57	62	59.5
3	Near Temple	60	56	56	60	58.0
4	Near Commercial	72	70	70	72	71.0
5	Mahankaligudem vill	62	60	60	62	61.0
6	Janpahad vill	69	65	65	69	67.0
7	Ravipahad vill	57	63	57	63	60.0
8	Sunypahad vill	51	54	51	54	52.5

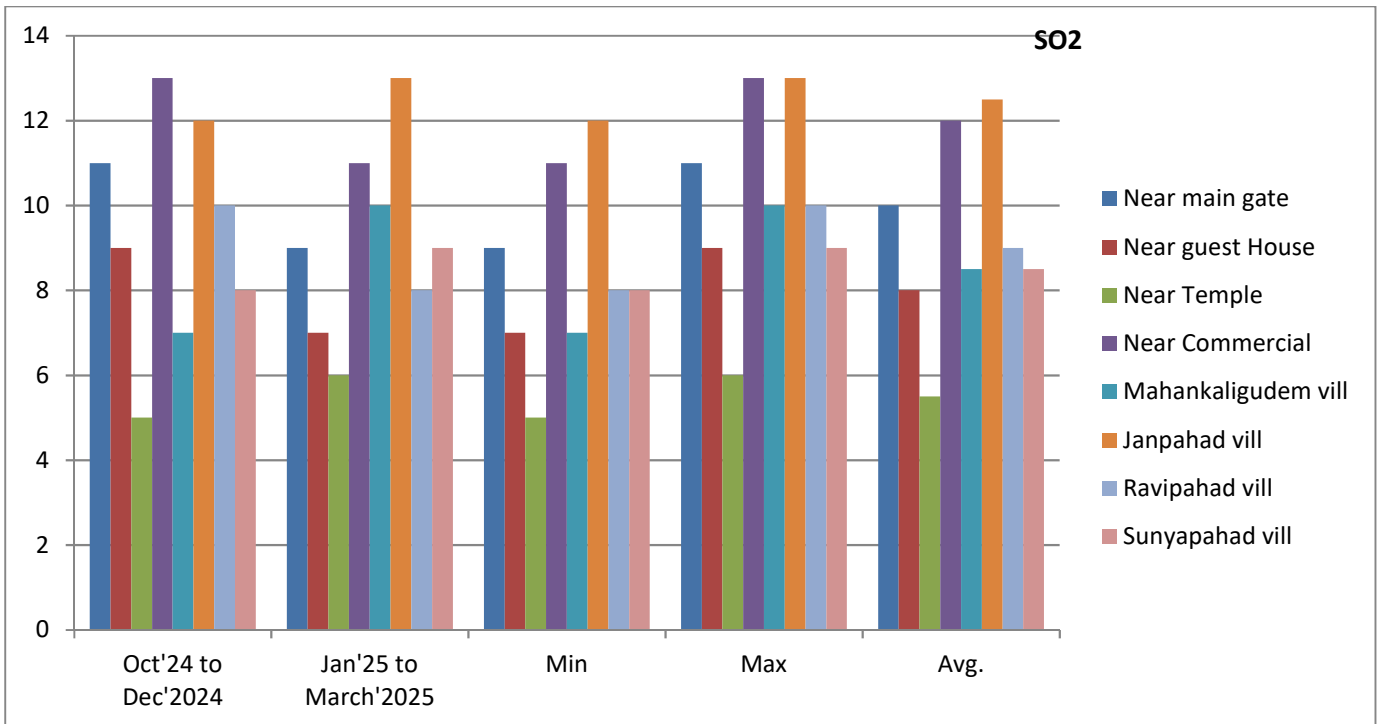


PM2.5						
S No		Oct'24 to Dec'2024	Jan'25 to March'2025	Min	Max	Avg.
1	Near main gate	24	26	24	26	25.0
2	Near guest House	20	23	20	23	21.5
3	Near Temple	22	20	20	22	21.0
4	Near Commercial	29	27	27	29	28.0
5	Mahankaligudem vill	23	21	21	23	22.0
6	Janpahad vill	26	25	25	26	25.5
7	Ravipahad vill	20	23	20	23	21.5
8	Sunypahad vill	16	18	16	18	17.0

Deccan Cements Limited :: Bhavanipuram  
EC No: F.No : J-11011/572/2007-IA II(I)

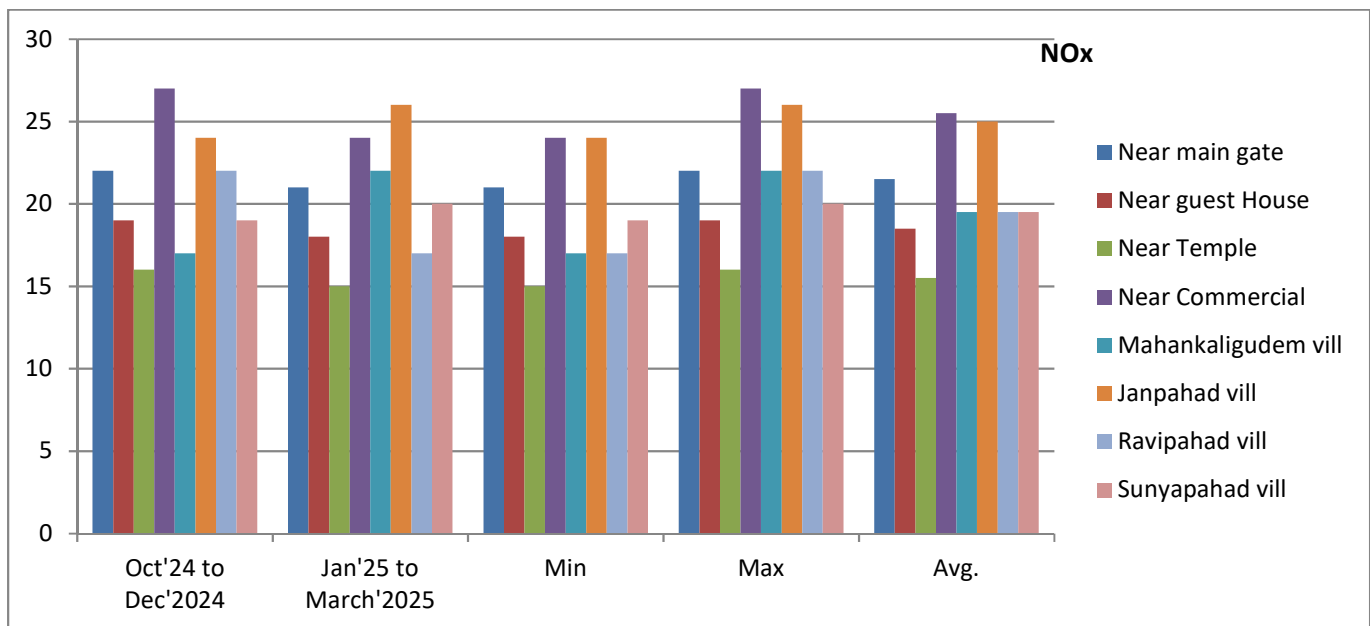


SO2						
S No		Oct'24 to Dec'2024	Jan'25 to March'2025	Min	Max	Avg.
1	Near main gate	11	9	9	11	10.0
2	Near guest House	9	7	7	9	8.0
3	Near Temple	5	6	5	6	5.5
4	Near Commercial	13	11	11	13	12.0
5	Mahankaligudem vill	7	10	7	10	8.5
6	Janpahad vill	12	13	12	13	12.5
7	Ravipahad vill	10	8	8	10	9.0
8	Sunyapahad vill	8	9	8	9	8.5



Deccan Cements Limited :: Bhavanipuram  
EC No: F.No : J-11011/572/2007-IA II(I)

Nox						
S No		Oct'24 to Dec'2024	Jan'25 to March'2025	Min	Max	Avg.
1	Near main gate	22	21	21	22	21.5
2	Near guest House	19	18	18	19	18.5
3	Near Temple	16	15	15	16	15.5
4	Near Commercial	27	24	24	27	25.5
5	Mahankaligudem vill	17	22	17	22	19.5
6	Janpahad vill	24	26	24	26	25.0
7	Ravipahad vill	22	17	17	22	19.5
8	Sunypahad vill	19	20	19	20	19.5





## LAWN ENVIRO PRIVATE LIMITED

[Environmental Engineers & Consultants in Pollution Control]

Recognised by MOEF&CC/CPCB under EP Act, GOI, New Delhi & Laboratory Accredited by NABL

### TEST REPORT



ISO 9001, 14001 & 45001  
Certified Company

REF.NO: LAWN/DECCAN/2025

Date: 21-3-2025

### AMBIENT AIR QUALITY DATA

Name of the Industry & Address : **M/s. DECCAN CEMENTS LIMITED,**  
Bhavanipuram, Janpahad (P.O),  
Palakeedu (M), Suryapet (Dist.)

S.No	Date of sample	Time duration	Location	Avg. Flow rate (m <sup>3</sup> /min)	PM <sub>10</sub> (µg/m <sup>3</sup> )	PM <sub>2.5</sub> (µg/m <sup>3</sup> )	SO <sub>2</sub> (µg/m <sup>3</sup> )	NO <sub>2</sub> (µg/m <sup>3</sup> )
1	12-3-2025	8 hr	Near Main gate	1.11	67	26	09	21
			Near Guest House	1.07	62	23	07	18
			Near Temple	1.15	56	20	06	15
			Near Commercial Office	1.09	70	27	11	24
LIMIT				---	<100	<60	<80	<80
PROTOCOL / METHOD					IS:5182 (Part-23); 2017/ Gravimetric Method	IS:5182 (Part-24); 2019/ Gravimetric Method	IS:5182 (Part-2); 2018/ New West & Gaeke Method	IS:5182 (Part-6); 2017/ Jacob & Hochheiser Method

1. RESPIRABLE DUST SAMPLER / APM 460 BL (SL.NO. 2461-DTA-2019), CALIBRATED ON 06-01-2025, DUE ON 05-01-2026
2. RESPIRABLE DUST SAMPLER / APM 460 BL (SL.NO. 2161-DTH-2011), CALIBRATED ON 06-01-2025, DUE ON 05-01-2026
3. RESPIRABLE DUST SAMPLER / APM 460 BL (SL.NO. 2464-DTA-2019), CALIBRATED ON 06-01-2025, DUE ON 05-01-2026
4. RESPIRABLE DUST SAMPLER / APM 460 BL (SL.NO. 2465-DTA-2019), CALIBRATED ON 06-01-2025, DUE ON 05-01-2026

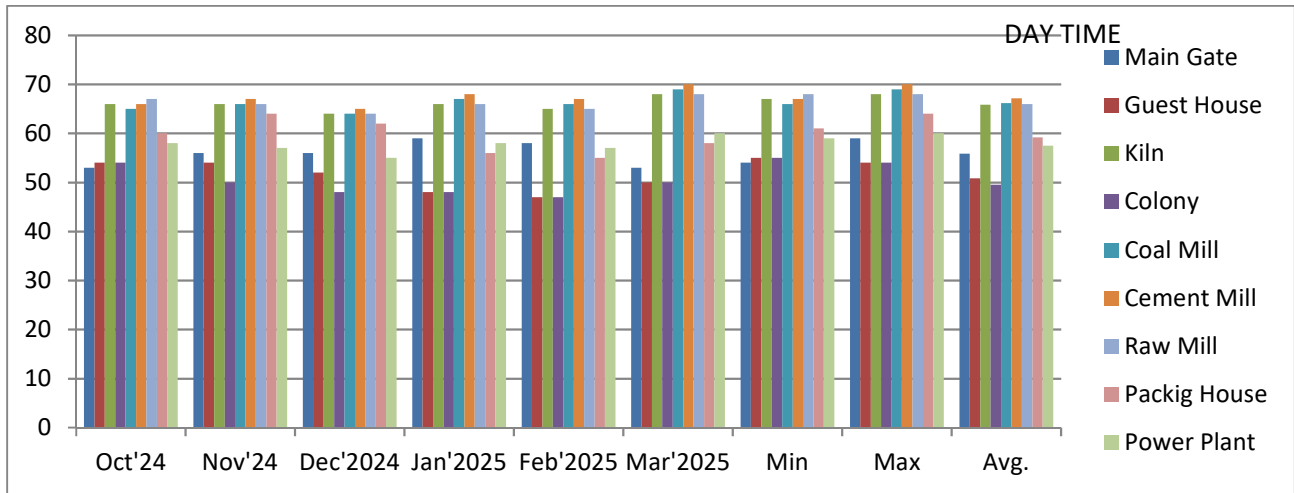
1. FINE PARTICULATE SAMPLER / AAS 127 MINI; (SL.NO. 16-I-623), CALIBRATED ON 06-01-2025, DUE ON 05-01-2026
2. FINE PARTICULATE SAMPLER / AAS 127 MINI; (SL.NO. 17-F-731), CALIBRATED ON 06-01-2025, DUE ON 05-01-2026
3. FINE PARTICULATE SAMPLER / AAS 127 MINI; (SL.NO. 17-J-750), CALIBRATED ON 06-01-2025, DUE ON 05-01-2026
4. FINE PARTICULATE SAMPLER / AAS 127 MINI; (SL.NO. 17-J-751), CALIBRATED ON 06-01-2025, DUE ON 05-01-2026

  
AUTHORISED SIGNATORY

Corporate Office : "LAWN HOUSE", #184-C, Vengalrao Nagar, Hyderabad-500038. (T.S.) INDIA. Phone: 66730925, 66730926, Fax: 040-66730926  
Branch Office : D.No.31-58-103, MIG-71, Phase-7, Road No.4/4, Dwarakapuri Colony, Kurmanapallem, Vishakhapatnam-530046.Tel : 9701505182  
Email: lawnenviro@yahoo.co.in, info@lawnenviro.in, URL : www.lawnenviro.in

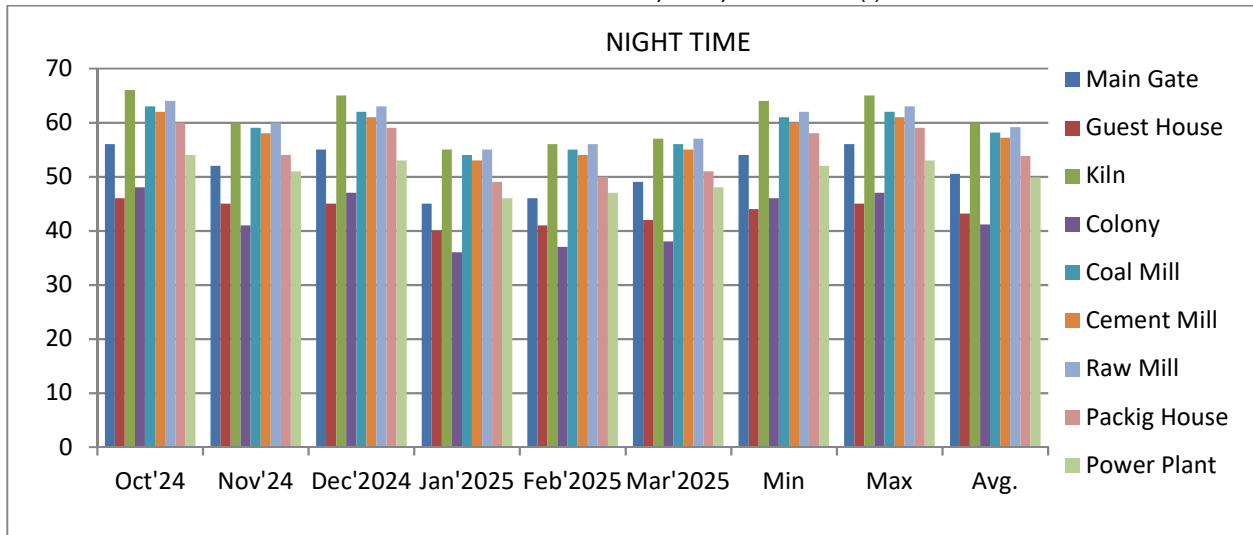
**Annexure - III**  
**AMBIENT NOISE LEVELS (dB) DATA**

Day Time Data										
S No	Location	Oct'24	Nov'24	Dec'2024	Jan'2025	Feb'2025	Mar'2025	Min	Max	Avg.
1	Main Gate	53	56	56	59	58	53	54	59	56
2	Guest House	54	54	52	48	47	50	55	54	51
3	Kiln	66	66	64	66	65	68	67	68	66
4	Colony	54	50	48	48	47	50	55	54	50
5	Coal Mill	65	66	64	67	66	69	66	69	66
6	Cement Mill	66	67	65	68	67	70	67	70	67
7	Raw Mill	67	66	64	66	65	68	68	68	66
8	Packig House	60	64	62	56	55	58	61	64	59
9	Power Plant	58	57	55	58	57	60	59	60	58



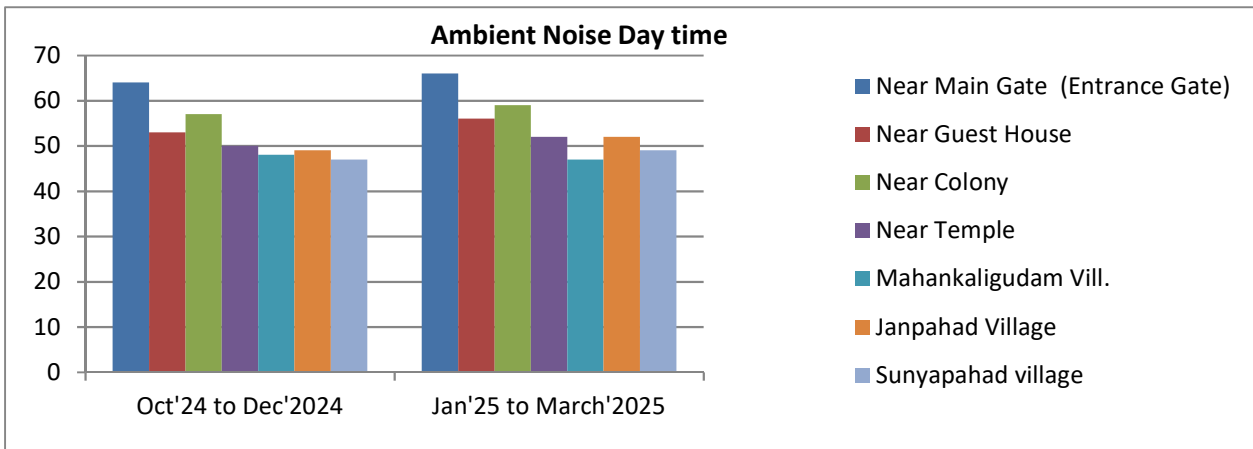
Night Time Data										
S No		Oct'24	Nov'24	Dec'2024	Jan'2025	Feb'2025	Mar'2025	Min	Max	Avg.
1	Main Gate	56	52	55	45	46	49	54	56	51
2	Guest House	46	45	45	40	41	42	44	45	43
3	Kiln	66	60	65	55	56	57	64	65	60
4	Colony	48	41	47	36	37	38	46	47	41
5	Coal Mill	63	59	62	54	55	56	61	62	58
6	Cement Mill	62	58	61	53	54	55	60	61	57
7	Raw Mill	64	60	63	55	56	57	62	63	59
8	Packig House	60	54	59	49	50	51	58	59	54
9	Power Plant	54	51	53	46	47	48	52	53	50

Deccan Cements Limited :: Bhavanipuram  
EC No: F.No : J-11011/572/2007-IA II(I)



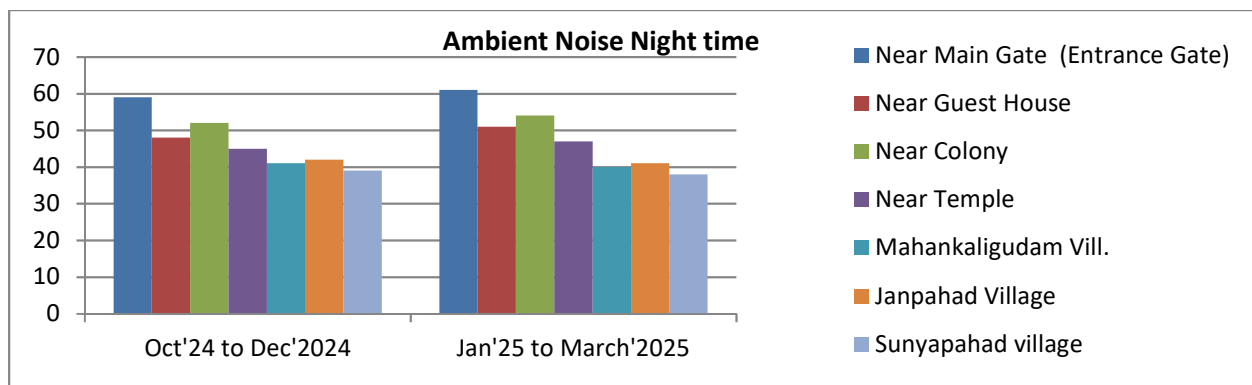
Third Party Noise Level Test Results

Ambient Noise-DAY TIME			
S No	Location	Oct'24 to Dec'2024	Jan'25 to March'2025
1	Near Main Gate (Entrance Gate)	64	66
2	Near Guest House	53	56
3	Near Colony	57	59
4	Near Temple	50	52
5	Mahankaligudam Vill.	48	47
6	Janpahad Village	49	52
7	Sunypahad village	47	49



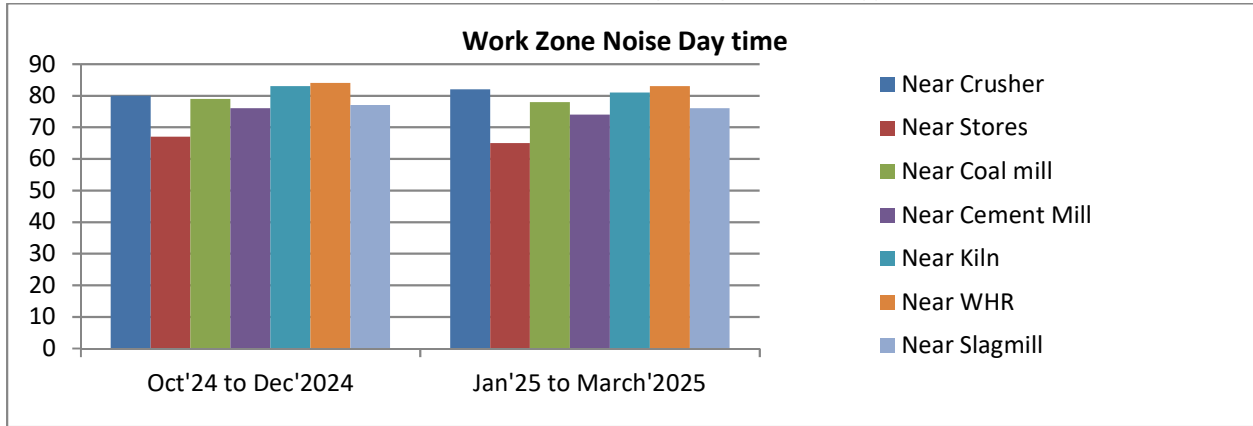
Deccan Cements Limited :: Bhavanipuram  
EC No: F.No : J-11011/572/2007-IA II(I)

Ambient Noise NIGHT TIME			
S No	Location	Oct'24 to Dec'2024	Jan'25 to March'2025
1	Near Main Gate (Entrance Gate)	59	61
2	Near Guest House	48	51
3	Near Colony	52	54
4	Near Temple	45	47
5	Mahankaligudam Vill.	41	40
6	Janpahad Village	42	41
7	Sunypahad village	39	38

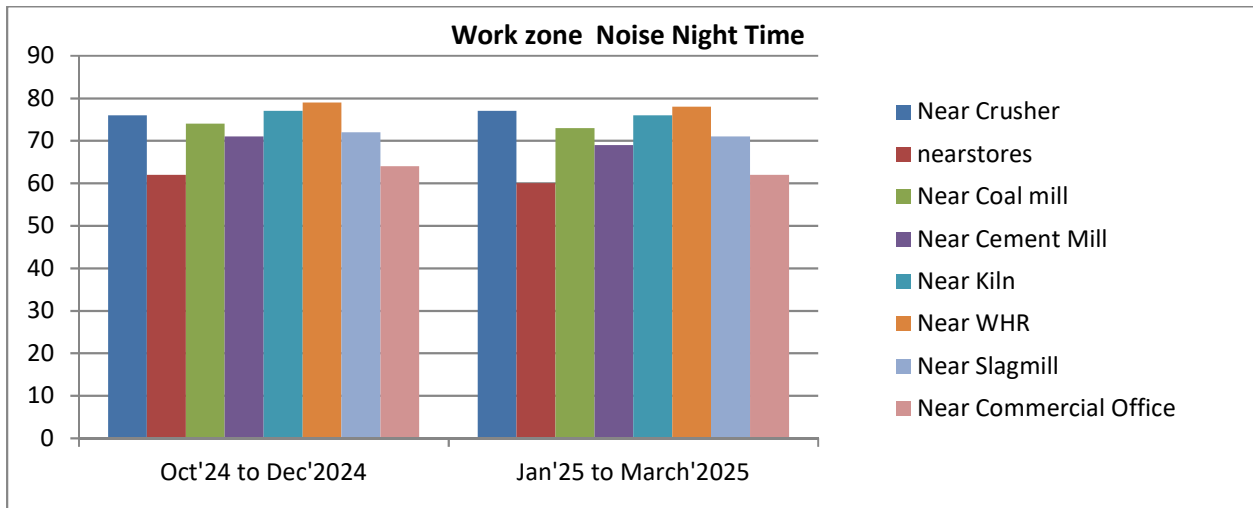


Work Zone noise DAY TIME			
S No	Location	Oct'24 to Dec'2024	Jan'25 to March'2025
1	Near Crusher	80	82
2	Near Stores	67	65
3	Near Coal mill	79	78
4	Near Cement Mill	76	74
5	Near Kiln	83	81
6	Near WHR	84	83
7	Near Slagmill	77	76
8	Near Commercial Office	69	67

Deccan Cements Limited :: Bhavanipuram  
EC No: F.No : J-11011/572/2007-IA II(I)



Work zone noise Night Time			
S No	Location	Oct'24 to Dec'2024	Jan'25 to March'2025
1	Near Crusher	76	77
2	nearstores	62	60
3	Near Coal mill	74	73
4	Near Cement Mill	71	69
5	Near Kiln	77	76
6	Near WHR	79	78
7	Near Slagmill	72	71
8	Near Commercial Office	64	62





## LAWN ENVIRO PRIVATE LIMITED

[Environmental Engineers & Consultants in Pollution Control]

Recognised by MOEF&CC/CPCB under EP Act, GOI, New Delhi & Laboratory Accredited by NABL

### TEST REPORT



REF.NO: LAWN/DECCAN/2025

Date: 21-3-2025

### AMBIENT NOISE QUALITY DATA

Name of the Industry & Address : **M/s. DECCAN CEMENTS LIMITED,**  
Bhavanipuram, Janpahad (P.O),  
Palakeedu (M), Suryapet (Dist.)

Location		Levels in dB (A)	
		Day Time	Night Time
1. Near Main gate (Entrance Gate)	:	66	61
2. Near Guest House	:	56	51
3. Near Colony	:	59	54
4. Near Temple	:	52	47
5. Near Mahankaligudem (Village)	:	47	40
6. Near Janpahad Durga (Village)	:	52	41
7. Near Sunyapahad (Village)	:	49	38

- Note:**
- Noise levels are monitored on 12-3-2025.
  - Instrument make - Lutron SL - 4001/G-49271, Calibrated on 20-02-2025, Due on 19-02-2026.
  - Day time is reckoned in between 6.0 am and 10.0 pm; Limit <75.0 dB (A)
  - Night time is reckoned in between 10.0 pm and 6.0 am; Limit <70.0 dB (A)

  
AUTHORISED SIGNATORY



## LAWN ENVIRO PRIVATE LIMITED

[Environmental Engineers & Consultants in Pollution Control]

Recognised by MOEF&CC/CPCB under EP Act, GOI, New Delhi & Laboratory Accredited by NABL

### TEST REPORT



ISO 9001, 14001 & 45001  
Certified Company

REF.NO: LAWN/DECCAN/2025

Date: 21-3-2025

### WORK ZONE NOISE QUALITY DATA

Name of the Industry & Address : **M/s. DECCAN CEMENTS LIMITED,**  
Bhavanipuram, Janpahad (P.O),  
Palakeedu (M), Suryapet (Dist.)

Location		Levels in dB (A)	
		Day Time	Night Time
1. Near Kiln	:	81	76
2. Near Coal Mill	:	78	73
3. Near Cement Mill	:	74	69
4. Near WHR	:	83	78
5. Near Crusher	:	82	77
6. Near Slag Mill	:	76	71
7. Near Stores	:	65	60
8. Near Commercial Office	:	67	62

Note: \*I 1. Noise levels are monitored on 12-3-2025.

2. Instrument make - Lutron SL - 4001/G-49271, Calibrated On 20-02-2025, Due On 19-02-2026.

\*II The noise Pollution (Regulation and Control) Rules, 2000s

Schedule, Rule 3(1) and 4(1), Section 7 - (IX) factories act - Limit <90 dB (A).

  
AUTHORISED SIGNATORY

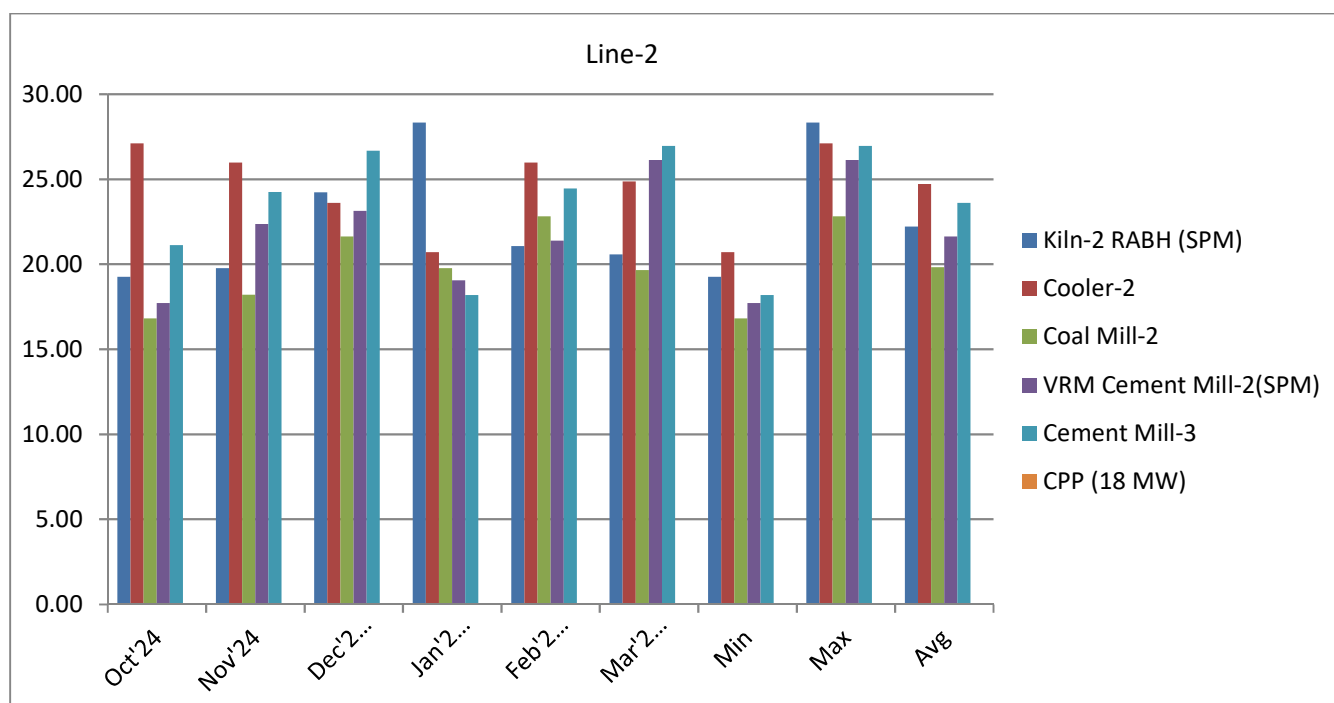
DECCAN CEMENTS LIMITED :: BHAVANPURAM

WATER CONSUMPTION FOR THE PERIOD OCTOBER'2024 TO MARCH'2025

Month	Cement Plant & CPP (In KL)			
	Cooling	Domestic	CPP+ WHR	Total
October'2024	7500	8525	13985	30010
November'2024	8550	8460	19870	36880
December'2024	10385	8742	11837	30964
January'2025	10230	8680	25304	44214
February'2025	7700	7616	21714	37030
March'2025	8804	8773	16388	33965
Total	53169	50796	109098	213063

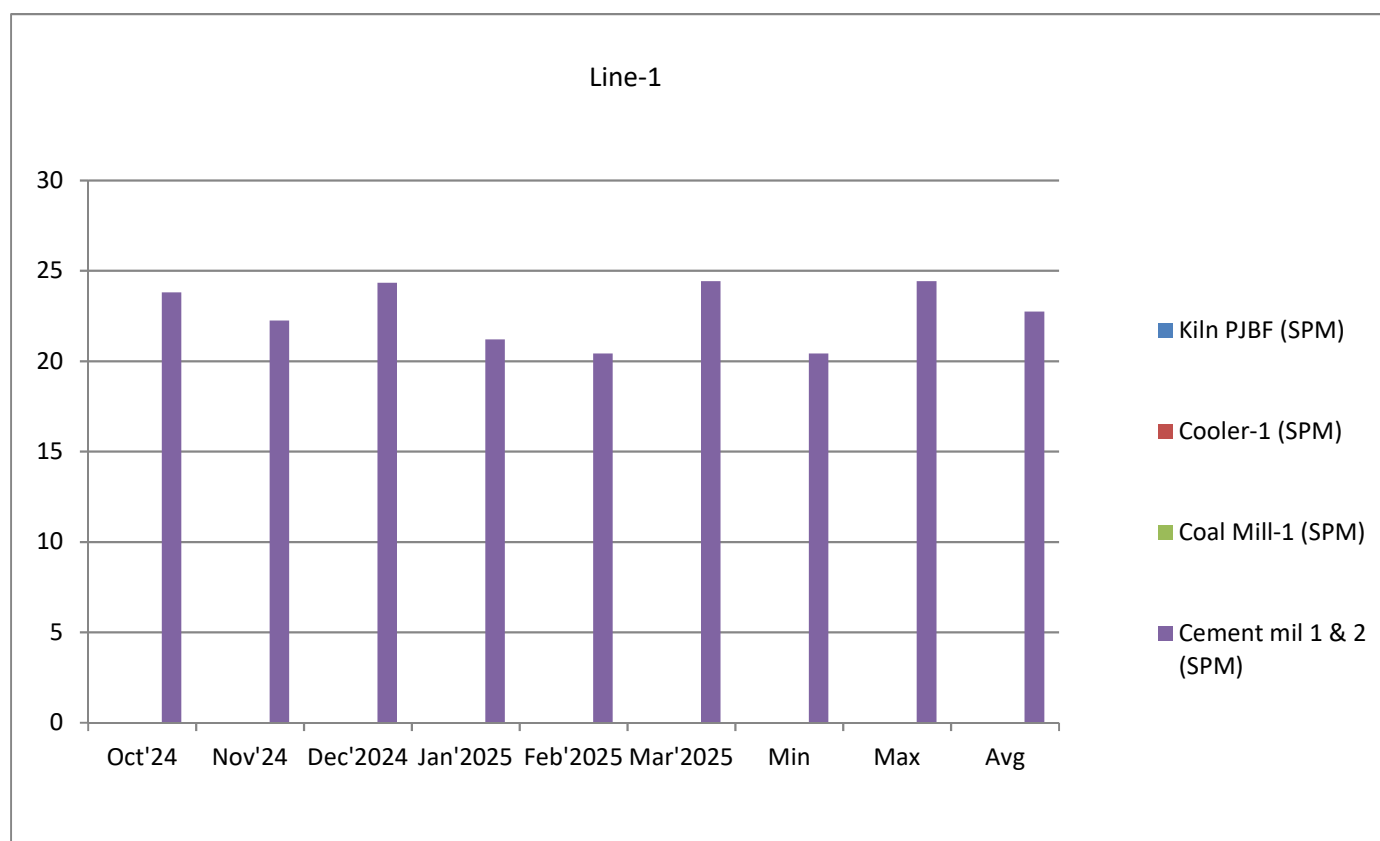
## ANNEXURE – IVSTACK EMISSION MONITORING DATA

LINE-II Stack Monitoring Data Monthly Average Emission Report from October-24 to March'-2025									
SPM, So <sub>2</sub> & No <sub>x</sub> (mg/Nm <sup>3</sup> )									
	Oct'24	Nov'24	Dec'2024	Jan'2025	Feb'2025	Mar'2025	Min	Max	Avg
Kiln-2 RABH (SPM)	19.25	19.77	24.23	28.33	21.07	20.57	19.25	28.33	22.20
Cooler-2	27.11	25.97	23.61	20.70	25.97	24.87	20.70	27.11	24.71
Coal Mill-2	16.80	18.20	21.63	19.76	22.82	19.65	16.80	22.82	19.81
VRM Cement Mill-2(SPM)	17.71	22.35	23.13	19.04	21.38	26.12	17.71	26.12	21.62
Cement Mill-3	21.12	24.24	26.66	18.18	24.44	26.95	18.18	26.95	23.60
CPP (18 MW)	Not in Operation	Not in Operation	Not in Operation	Not in Operation	Not in Operation	Not in Operation	0.00	0.00	0.00



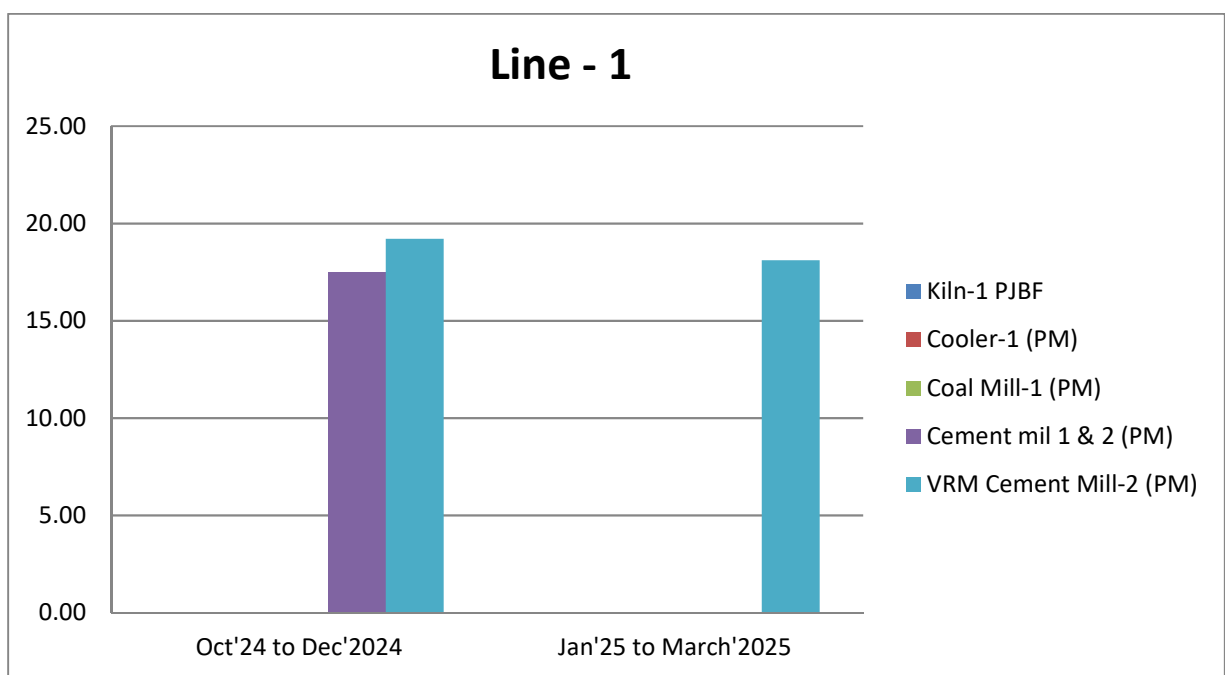
Deccan Cements Limited :: Bhavanipuram  
EC No: F.No : J-11011/572/2007-IA II(I)

LINE-1 Stack Monitoring Data Monthly Average Emission Report from October-24 to March'2025									
SPM, So <sub>2</sub> & No <sub>x</sub> (mg/Nm <sup>3</sup> )									
	Oct'24	Nov'24	Dec'2024	Jan'2025	Feb'2025	Mar'2025	Min	Max	Avg
Kiln PJBF (SPM)	Not in Operation	Not in Operation	Not in Operation	Not in Operation	Not in Operation	Not in Operation	0.00	0.00	0.00
Cooler-1 (SPM)	Not in Operation	Not in Operation	Not in Operation	Not in Operation	Not in Operation	Not in Operation	0.00	0.00	0.00
Coal Mill-1 (SPM)	Not in Operation	Not in Operation	Not in Operation	Not in Operation	Not in Operation	Not in Operation	0.00	0.00	0.00
Cement mil 1 & 2 (SPM)	23.81	22.25	24	21.20	20.42	24.42	20.42	24.42	22.74



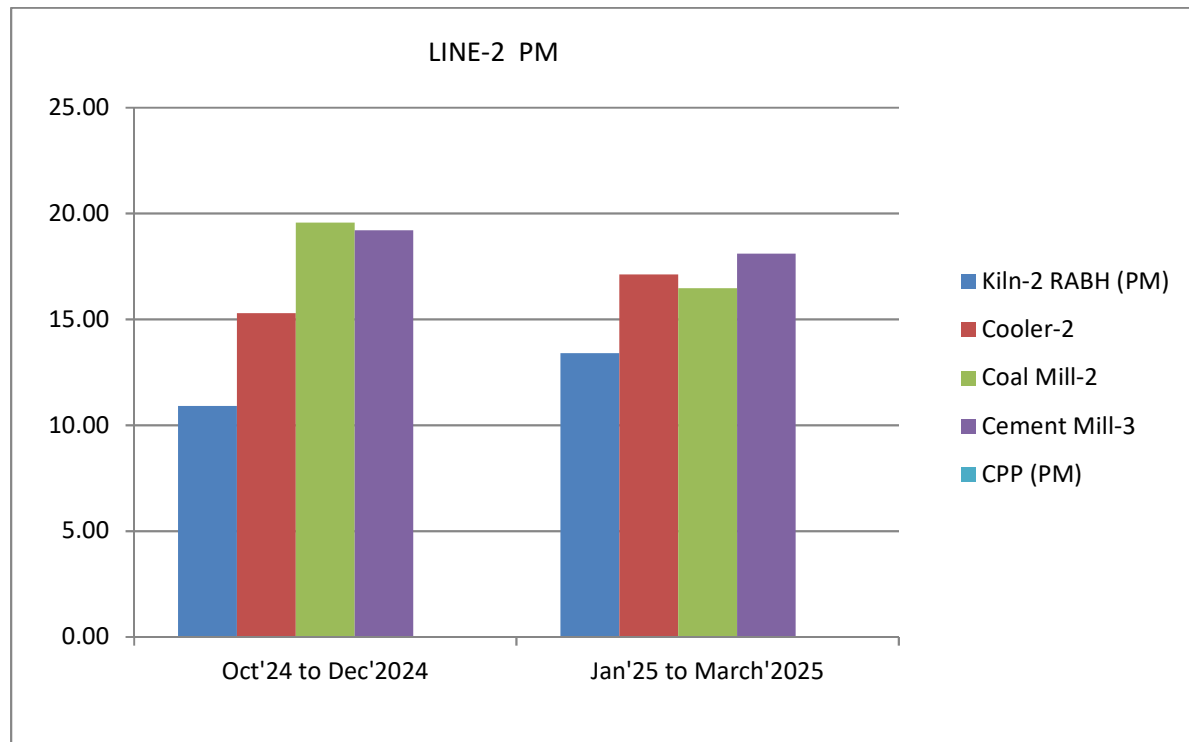
### THIRD PARTY STACK EMISSIONS MONITORING REPORTS

STACK EMISSION MONITORING DATA			
LINE-1			
Sr. No		Oct'24 to Dec'2024	Jan'25 to March'2025
1	Kiln PJBF (PM)	Not in Operation	Not in Operation
2	Cooler-1 (PM)	Not in Operation	Not in Operation
3	Coal Mill-1 (PM)	Not in Operation	Not in Operation
4	Cement mil 1 & 2 (PM)	17.50	Not in Operation
5	VRM Cement Mill-2 (PM)	19.20	18.10



Deccan Cements Limited :: Bhavanipuram  
EC No: F.No : J-11011/572/2007-IA II(I)

STACK EMISSION MONITORING DATA			
LINE-2			
	Location	Oct'24 to Dec'2024	Jan'25 to March'2025
1	Crusher	Not in Operation	21.90
2	Kiln-2 RABH (PM)	10.90	13.40
3	Cooler-2	15.29	17.12
4	Coal Mill-2	19.56	16.47
5	Cement Mill-3	19.20	18.10
6	CPP (PM)	Not in Operation	Not in Operation



(THIRD PARTY MONITORING REPORTS)



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**TEST REPORT**



ISO 9001, 14001 & 45001  
Certified Company

REF.NO: LAWN/DECCAN/2025

Date: 21-3-2025

**STACK MONITORING DATA**

Name of the Industry & Address : **M/s. DECCAN CEMENTS LIMITED,**  
Bhavanipuram, Janpahad (P.O),  
Palakeedu (M), Suryapet (Dist.).

Sample Particulars : Stack attached to the Cement Mill - III  
Date of Sampling : 13-3-2025

**PROTOCOL**

1. Stack diameter (m)	: 1.20	--
2. Stack cross sectional area (sq m)	: 1.13	--
3. Flue gas temperature (°C)	: 84	IS-11255 (Part-3); 2018
4. Exit velocity of flue gases (m/sec)	: 13.69	IS-11255 (Part-3); 2018
5. Flow rate (cum/hr)	: 55,691	IS-11255 (Part-3); 2018

**EMISSION DATA**

**TSPCB  
Prescribed LIMIT**

6. Suspended particulate matter Concentration (mg/N m <sup>3</sup> )	: 15.80	<30	IS-11255 (Part-1); 2019
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AUTHORISED SIGNATORY

STACK MONITORING KIT : MODEL NO: APM-160/SI. No. 138-DTK-2020, Calibrated On 06-01-2025, Due On 05-01-2026  
M/s. LATA ENVIROTECH SERVICES,



## LAWN ENVIRO PRIVATE LIMITED

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### TEST REPORT



ISO 9001, 14001 & 45001  
Certified Company

REF.NO: LAWN/DECCAN/2025

Date: 21-3-2025

### STACK MONITORING DATA

Name of the Industry & Address : **M/s. DECCAN CEMENTS LIMITED,**  
Bhavanipuram, Janpahad (P.O),  
Palakeedu (M), Suryapet (Dist.)

Sample Particulars : Stack attached to the Kiln2/Raw Mill VRM (RABH)  
Date of Sampling : 12-3-2025

### PROTOCOL

1. Stack diameter (m)	:	4.20	--
2. Stack cross sectional area (sq m)	:	13.86	--
3. Flue gas temperature ( $^{\circ}\text{C}$ )	:	96	IS-11255 (Part-3); 2018
4. Exit velocity of flue gases (m/sec)	:	11.47	IS-11255 (Part-3); 2018
5. Flow rate (cum/hr)	:	5,72,307	IS-11255 (Part-3); 2018

### EMISSION DATA

### TSPCB Prescribed LIMIT

6. Suspended particulate matter Concentration ( $\text{mg}/\text{Nm}^3$ )	:	13.40	<30	IS-11255 (Part-1); 2019
7. Sulphur dioxide Concentration ( $\text{mg}/\text{Nm}^3$ )	:	0.70	<100	IS-11255 (Part-2); 2019
8. Oxides of nitrogen Concentration ( $\text{mg}/\text{Nm}^3$ )	:	283	<800	IS-11255 (Part-7); 2017

  
AUTHORISED SIGNATORY

STACK MONITORING KIT : MODEL NO: APM-160/SI. No. 138-DTK-2020, Calibrated On 06-01-2025, Due On 05-01-2026  
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### TEST REPORT



REF.NO: LAWN/DECCAN/2025

Date: 21-3-2025

### STACK MONITORING DATA

Name of the Industry & Address : **M/s. DECCAN CEMENTS LIMITED,**  
Bhavanipuram, Janpahad (P.O),  
Palakeedu (M), Suryapet (Dist.)

Stack attached to the	Coal Mill - II	Cooler ESP - II	PROTOCOL
1. Date of sampling	: 12-3-2025	12-3-2025	---
2. Stack diameter (m)	: 1.60	4.0	---
3. Stack cross sectional area (sq m)	: 2.01	12.57	---
4. Flue gas temperature (°C)	: 78	102	IS-11255 (Part-3); 2018
5. Exit velocity of flue gases (m/sec)	: 10.65	5.15	IS-11255 (Part-3); 2018
6. Flow rate (cum/hr)	: 77,063	2,33,048	IS-11255 (Part-3); 2018

### EMISSION DATA

### TSPCB Prescribed LIMIT

7. Suspended particulate matter Concentration (mg/Nm <sup>3</sup> )	: 16.47	17.12	<30	IS-11255 (Part-1); 2019
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AUTHORISED SIGNATORY

STACK MONITORING KIT : MODEL NO: APM-160/SI. No. 138-DTK-2020, Calibrated On 06-01-2025, Due On 05-01-2026  
M/s. LATA ENVIROTECH SERVICES.,



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Certified Company

### TEST REPORT

REF.NO: LAWN/DECCAN/2025

Date: 21-3-2025

### STACK MONITORING DATA

Name of the Industry & Address : **M/s. DECCAN CEMENTS LIMITED,**  
Bhavanipuram, Janpahad (P.O),  
Palakeedu (M), Suryapet (Dist.).

Sample Particulars : Stack attached to the Slag Mill  
Date of Sampling : 14-3-2025

### PROTOCOL

1. Stack diameter (m)	: 2.0	--
2. Stack cross sectional area (sq m)	: 3.14	--
3. Flue gas temperature (°C)	: 69	IS-11255 (Part-3); 2018
4. Exit velocity of flue gases (m/sec)	: 8.81	IS-11255 (Part-3); 2018
5. Flow rate (cum/hr)	: 99,588	IS-11255 (Part-3); 2018

### EMISSION DATA

### TSPCB Prescribed LIMIT

6. Suspended particulate matter Concentration (mg/N m <sup>3</sup> )	: 18.10	<30	IS-11255 (Part-1); 2019
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AUTHORISED SIGNATORY

STACK MONITORING KIT : MODEL NO: APM-160/SI. No. 138-DTK-2020, Calibrated On 06-01-2025, Due On 05-01-2026  
M/s. LATA ENVIROTECH SERVICES.,

Deccan Cements Limited :: Bhavanipuram

EC No: F.No : J-11011/572/2007-IA II(I)

Annexure-V

**CORPORATE SOCIAL RESPONSIBILITY - ACTIVITIES TO BE UNDER TAKEN  
- BUDGET PROPOSALS FOR THE YEAR 2022-23**

S. No	Nature of Project under Schedule VII of Companies Act-2013	Activity proposed	Beneficiary Village (s)	Approx. No. of beneficiary	Total budget In Rs.Lakhs	Implementation Schedule	Execution Modalities (Responsibilities)	Authorisation
1	Promoting education especially for among children - item No.(ii) of the schedule)	Running of school with free education for 486 children, appointment of teachers and sub-staff and their salaries and wages for the total year.	All village children from Ravipahad, Mahankaligudem, Darga, Janpahad, Gangabhavanipuram, DCL colony, Sunyapahad, Kalmethanda and Komatikunta villages.	486 'Students	30.00	Financial year April, to March,	Head CSR ,P&A Dept.	As per the directions of the Director (W)
2	Promoting Preventive Health Care - Item No.(i) of the Schedule	Medical camps	Mahankaligudem, Ravipahad and Janpahad villages	1000 village people	0.50	August, & Jan,	DO	DO
3	Rural development projects - Item No.(x) of the Schedule	Construction of roads in the villages	Providing cement and material for construction of cement roads	2 villages (Mahankaligudem&Raavipahad villages)	5.00	Financial year April, to March,	DO	DO
4	Promoting Preventive Health Care - Item No.(i) of the Schedule	Special Gynic camp for women	Ravipahad&Mahankaligudem&Janpahad Villages	500 village women	1.00	December	DO	DO
5	Promoting gender equality - empowering of women - setting of homes for women - item No.(iii) of the schedule	Providing construction material and cement for construction of houses	Mahankaligudem&Ravipahad villages	20 women families	2.00	With in Financial year	DO	DO
6	Preventive Health care and Sanitation - Item No.(i) of the Schedule	Construction of toilets at the houses of existing villagers	Mahankaligudem&Ravipahad villages	40 familes	2.00	June to October-	DO	DO
7	Animal Welfare - item No.(iv) of the Schedule	Conducting of Veterinary Camps	Ravipahad, Surnyapahad, Janpahad Villages	500 cattles	0.50	July & August	DO	DO
8	Ensuing Environmental Sustainbility - Agro Forestry - item No.(iv) of the Schedule	A-forestation of Fruit plantations, both sides of the roads at 3 villages - total 8 Kms and maintenance for 1st year with tree guards. Under Environmental sustainability of the Telangana Govt, "TELANGANA HARITA HAARAM	Bhavanipuram, Mahankaligudem, Ravipahad	15000 plants	6.00	Plantation will be started from (Rainy season) July onwards	DO	DO
9	as per the order of the Dist. Collector, Nalgonda under CSR activities, proposed the following works	To be provide aminities to various Hostels in Miryalaguda and surrounding villages as directed by the dist. Collector from time to time	But, we have made a representation to Dist. Industries department, we will provide aminities to the Hostels located in Neredcherla Mandal.	25 Hostels	15.00	Financial year April, to March,	DO	DO
.		Total			62.00			

Deccan Cements Limited :: Bhavanipuram  
EC No: F.No : J-11011/572/2007-IA II(I)  
**CORPORATE SOCIAL RESPONSIBILITY - ACTIVITIES TO BE UNDER TAKEN**  
**- BUDGET PROPOSALS FOR THE YEAR 2023-24**

S.No.	Nature of Project under Schedule VII of Companies Act-2013	Activity proposed	Beneficiary Village (s)	Approx. No. of beneficiary	Total budget In Rs.Lakhs	Implementation Schedule	Execution Modalities (Responsibilities)	Authorization
1	Promoting education especially for among children - item No.(ii) of the schedule)	Running of school with free education for 486 children, appointment of teachers and sub-staff and their salaries and wages for the total year.	All village children from Ravipahad, Mahankaligudem, Darga, Janpahad, Gangabhavanipuram, DCL colony, Sunyapahad, Kalmethanda and Komatikunta villages.	486 students	52.00	Financial year April, to March,	Head CSR &P&A Dept	As per the directions of the Director (W)
2	Promoting Preventive Health Care - Item No.(i) of the Schedule	Medical camps	Mahankaligudem, Ravipahad and Janpahad villages	1100 village people	15.00	August & January	DO	DO
3	Rural development projects - Item No.(x) of the Schedule	Construction of roads in the villages	Providing cement and material for construction of cement roads	2 villages (Mahandaligudem&Raavipahad villages)	35.00	Financial year April to March	DO	DO
4	Promoting Preventive Health Care - Item No.(i) of the Schedule	Special Gynaec camp for women	Ravipahad&Mahankaligudem&Janpahad Villages	500 village women	15.00	December	DO	DO
5	Promoting gender equality - empowering of women - setting of homes for women - item No.(iii) of the schedule	Providing construction material and cement for construction of houses	Mahankaligudem&Ravipahad villages	20 women families	2.00	With in Financial year	DO	DO
6	Preventive Health care and Sanitation - Item No.(i) of the Schedule	Construction of toilets at the houses of existing villagers	Mahankaligudem&Ravipahad villages	40 families	2.00	June to October	DO	DO
7	Animal Welfare - item No.(iv) of the Schedule	Conducting of Veterinary Camps	Ravipahad, Surnyapahad, Janpahad Villages	500 cattles	0.50	July & August	DO	DO
8	Ensuing Environmental Sustainability - Agro Forestry - item No.(iv) of the Schedule	A-forestation of Fruit plantations, both sides of the roads at 3 villages - total 8 Kms and maintenance for 1st year with tree guards. Under Environmental sustainability of the Telangana Govt, "TELANGANA HARITA HAARAM	Bhavanipuram, Mahankaligudem, Ravipahad	15000 plants	6.00	Continues process	DO	DO
9	as per the order of the Dist. Collector, Suryapet under CSR activities, proposed the following works	To be provide amenities to various Hostels in Miryalaguda and surrounding villages as directed by the dist. Collector from time to time	But, we have made a representation to Dist. Industries department, we will provide amenities to the Hostels located in Nereducherla Mandal.	25 Hostels	15.00	Financial year April, to March	DO	DO
.		Total			142.00			

Deccan Cements Limited :: Bhavanipuram  
EC No: F.No : J-11011/572/2007-IA II(I)

**CORPORATE SOCIAL RESPONSIBILITY - ACTIVITIES TO BE UNDER TAKEN  
- BUDGET PROPOSALS FOR THE YEAR 2024--25**

S.No.	Nature of Project under Schedule VII of Companies Act-2013	Activity proposed	Beneficiary Village (s)	Approx. No. of beneficiary	Total budget In Rs.Lakhs	Implementation Schedule	Execution Modalities (Responsibilities)	Authorization
1	Promoting education especially for among children - item No.(ii) of the schedule)	Running of school with free education for 496 children, appointment of teachers and sub-staff and their salaries and wages for the total year.	All village children from Ravipahad, Mahankaligudem, Darga, Janpahad, Bhavanipuram, DCL Colony, Sunyapahad, Kalmethanda and Komatikunta villages.	496 students	60.00	Financial year April, to March,	Head CSR & P&A Dept	Under the leadership of Plant Head CGM(Works)
2	Promoting Preventive Health Care - Item No.(i) of the Schedule	Medical camps for Local Residents, School children's and children's	Mahankaligudem, Ravipahad, Sunyapahad and Janpahad villages	1000 village people	20.00	August & January	DO	DO
3	Rural development projects - Item No.(x) of the Schedule	Construction of roads in the villages	Providing cement and material for construction of cement roads	2 Villages (Mahandaligudem&Ravipahad villages)	20.00	Financial year April to March	DO	DO
4	Promoting Preventive Health Care - Item No.(i) of the Schedule	Special Gynaec camp for women	Ravipahad, Mahankaligudem, Sunyapahad and Janpahad Villages	500 village women	20.00	December	DO	DO
5	Promoting gender equality - empowering of women - setting of homes for women - item No.(iii) of the schedule	Providing construction material and cement for construction of houses	Mahankaligudem&Ravipahad villages	20 women families	2.00	With in Financial year	DO	DO
6	Preventive Health care and Sanitation - Item No.(i) of the Schedule	Construction of toilets at the houses of existing villagers	Mahankaligudem&Ravipahad villages	10 families	2.00	June to Ocotber	DO	DO
7	Animal Welfare - item No.(iv) of the Schedule	Conducting of Veterinary Camps	Ravipahad, Surnyapahad, Janpahad Villages	500 cattle's	2.00	July & August	DO	DO
8	Ensuing Environmental Sustainability - Agro Forestry - item No.(iv) of the Schedule	A-forestation of Fruit plantations, both sides of the roads at 3 villages - total 8 Kms and maintenance for 1st year with tree guards. Under Environmental sustainability of the	Bhavanipuram, Mahankaligudem, Ravipahad	15000 plants	20.00	Continues process	DO	DO

Deccan Cements Limited :: Bhavanipuram  
EC No: F.No : J-11011/572/2007-IA II(I)

		Telangana Govt, "TELANGANA HARITA HAARAM						
9	as per the order of the Dist. Collector, Suryapet under CSR activities, proposed the following works	To be provide amenities to various Hostels in Miryalaguda and surrounding villages as directed by the dist. Collector from time to time	But, we have made a representation to Dist. Industries department, we will provide amenities to the Hostels located in Neredcherla Mandal.	25 Hostels	15.00	Financial year April, to March	DO	DO
		Total			161.00			

**CORPORATE SOCIAL RESPONSIBILITY - ACTIVITIES TO BE UNDER TAKEN  
BUDGET PROPOSALS FOR THE YEAR 2025--26**

S. No.	Nature of Project under Schedule VII of Companies Act- 2013	Activity proposed	Beneficiary Village (s)	Approx. No. of beneficiary	Total budget In Rs.Lakhs	Implementation Schedule	Execution Modalities (Responsibilities)	Authorization
1	Promoting education especially for among children - item No.(ii) of the schedule)	Running of school with free education for 496 children, appointment of teachers and sub-staff and their salaries and wages for the total year.	All village children from Ravipahad, Mahankaligudem, Darga,Janpahad, Bhavanipuram, DCL colony, Sunyapahad, Kalmetthanda and Komatikunta villages.	496 students	60.00	Financial year April ,to March,	Head CSR &P&A Dept	Under the leadership of Plant Head CGM(Works)
2	Promoting Preventive Health Care - Item No.(i) of the Schedule	Medical camps for Local Residents, School children's and children's	Mahankaligudem, Ravipahad and Janpahad villages	1000 village people	20.00	August & January	DO	DO
3	Rural development projects - Item No.(x) of the Schedule	Construction of roads in the villages	Providing cement and material for construction of cement roads	villages (MahandaligudemRaavipahad, SunyaPahad villages)	25.00	Financial year April to March	DO	DO
4	Promoting Preventive Health Care - Item No.(i) of the Schedule	Special Gynaec camp for women Local Residents	Ravipahad&Mahankaligudem&Janpahad Villages	500 village women	15.00	December	DO	DO
5	Promoting gender equality - empowering of women - setting of homes for women - item	Providing construction material and cement for construction of houses	Mahankaligudem&Ravipahad villages	10 women families	2.00	With in Financial year	DO	DO

Deccan Cements Limited :: Bhavanipuram  
EC No: F.No : J-11011/572/2007-IA II(I)

	No.(iii) of the schedule							
6	Preventive Health care and Sanitation - Item No.(i) of the Schedule	Construction of toilets at the houses of existing villagers	Mahankaligudem&Ravipahad villages	10 Families	2.00	June to October	DO	DO
7	Animal Welfare - item No.(iv) of the Schedule	Conducting of Veterinary Camps	Ravipahad, Surnyapahad, Janpahad Villages	500 cattle's	1.00	July & August	DO	DO
8	Ensuing Environmental Sustainability - Agro Forestry - item No.(iv) of the Schedule	A-forestation of Fruit plantations, both sides of the roads at 3 villages - total 8 Kms and maintenance for 1st year with tree guards. Under Environmental sustainability of the Telangana Govt, "TELANGANA HARITA HAARAM	Bhavanipuram, Mahankaligudem, Ravipahad	15,000 plants	20.00	Continuous process	DO	DO
9	as per the order of the Dist. Collector, Surypet under CSR activities, proposed the following works	To be provide amenities to various Hostels in Miryalaguda and surrounding villages as directed by the dist. Collector from time to time	But, we have made a representation to Dist. Industries department, we will provide amenities to the Hostels located in Nereducherla Mandal.	25 Hostels	20.00	Financial year April, to March	DO	DO
-		Total			165.00			

**CORPORATE SOCIAL RESPONSIBILITY - ACTIVITIES TO BE UNDER TAKEN  
- BUDGET PROPOSALS FOR THE YEAR 2026--27**

S. No.	Nature of Project under Schedule VII of Companies Act-2013	Activity proposed	Beneficiary Village (s)	Approx. No. of beneficiary	Total budget In Rs.Lakhs	Implementation Schedule	Execution Modalities (Responsibilities)	Authorization
1	Promoting education especially for among children - item No.(ii) of the schedule)	Running of school with free education for 480 children, appointment of teachers and sub-staff and their salaries and wages for the total year.	All village children from Ravipahad, Mahankaligudem, Darga, Janpahad, Gangabhavanipuram, DCL colony, Sunyapahad, Kalmethanda and Komatikunta villages.	480 students	60.00	Financial year April, to March,	Head CSR & P&A Dept	Under the leadership of Plant Head CGM(Works)
2	Promoting Preventive Health Care - Item No.(i) of the Schedule	Medical camps Local Resident and School Children and Children	Mahankaligudem, Ravipahad and Janpahad villages	1000 village people	20.00	August & January	DO	DO
3	Rural development projects - Item No.(x) of the Schedule	Construction of roads in the villages	Providing cement and material for construction of cement roads	2 villages (Mahandaligudem&Raavipahad villages)	25.00	Financial year April to March	DO	DO

Deccan Cements Limited :: Bhavanipuram

EC No: F.No : J-11011/572/2007-IA II(I)

4	Promoting Preventive Health Care - Item No.(i) of the Schedule	Special Gynaec camp for women	Ravipahad&Mahankaligudem&Janpahad Villages	500 village women	15.00	December	DO	DO
5	Promoting gender equality - empowering of women - setting of homes for women - item No.(iii) of the schedule	Providing construction material and cement for construction of houses	Mahankaligudem&Ravipahad villages	15 women families	3.00	With in Financial year	DO	DO
6	Preventive Health care and Sanitation - Item No.(i) of the Schedule	Construction of toilets at the houses of existing villagers	Mahankaligudem&Ravipahad villages	20 familes	5.00	June to Ocotber	DO	DO
7	Animal Welfare - item No.(iv) of the Schedule	Conducting of Veterinary Camps	Ravipahad, Suryapahad, Janpahad Villages	300 cattles	2.00	July & August	DO	DO
8	Ensuing Environmental Sustainability - Agro Forestry - item No.(iv) of the Schedule	A-forestation of Fruit plantations, both sides of the roads at 3 villages - total 8 Kms and maintenance for 1st year with tree guards. Under Environmental sustainability of the TeleganaGovt, "TELANGANA HARITA HAARAM	Bhavanipuram, Mahankaligudem, Ravipahad	15,000 plants	20.00	Continuos process	DO	DO
9	as per the order of the Dist. Collector, Suryapet under CSR activities, proposed the following works	To be provide amenities to various Hostels in Miryalaguda and surrounding villages as directed by the dist. Collector from time to time	But, we have made a representation to Dist. Industries department, we will provide aminities to the Hostels located in Neredcherla Mandal.	25 Hostels	15.00	Financial year April, to March	DO	DO
.		Total			165.00			

**Pollution Control equipment up gradation status- Annexure – A1**

<b>Deccan Cements Limited Line -1</b>				
<b>S. No</b>	<b>Equipment</b>	<b>Initial technology</b>	<b>Upgraded technology</b>	<b>Remarks</b>
1	Kiln -1 & Raw Mills	GCT followed by ESP	Replacing ESP with Pulse Jet Bag filter	To meet the latest emission norms less than 30 mg/Nm <sup>3</sup>
2	Clinker Cooler	ESP	One additional Chamber is added to the existing ESP with High efficiency Three phase transformers	To meet the latest emission norms less than 30 mg/Nm <sup>3</sup>
3	Coal Mill	Bag Filter	Bag filter internals modified to meet required standards	To meet the latest emission norms less than 30 mg/Nm <sup>3</sup>
4	Cement Mill	Bag Filter	Existing control is sufficient to meet the present requirements.	To meet the latest emission norms less than 30 mg/Nm <sup>3</sup>
<b>Deccan Cements Limited Line -2</b>				
5	Kiln -2 & Raw Mills	RABH	Total RABH bags are replaced by Membrane Bag to meet requirement	To meet the latest emission norms less than 30 mg/Nm <sup>3</sup>
6	Cooler	ESP	Upgraded with three phase Transformers	To meet the latest emission norms less than 30 mg/Nm <sup>3</sup>
7	Coal Mill	Bag Filter	Is upgraded with high density filter media	To meet the latest emission norms less than 30 mg/Nm <sup>3</sup>
8	Cement Mill Slag VRM	Bag filter	The product bag filter & venting bag filter was up graded with high density filter bags	To meet the latest emission norms less than 30 mg/Nm <sup>3</sup>
9	Cement Mill - 3	Bag filter	The product bag filter & venting bag filter is up graded with high density filter bags	To meet the latest emission norms less than 30 mg/Nm <sup>3</sup>

Annexure – A2

Form-2									
Sl. No	Energy efficiency improvement measures	Investment Millions of Rupees	Reasons for not implementing the measure	Date of completion of measure/likely completion	Life cycle years	Annual Energy Savings			
						Oil	Gas	Coal (T/year)	Electricity (kWh/year)
Deccan Cement Industries Limited (DC Reg No: CMT0099TS)									
1	Line-1: Energy Conservation by Reducing air Infiltration across Pre Heater	O&M Expenses	-	-	-	-	-	-	137631
2	Line-1: Energy Conservation by Reducing CO content at PH Cyclone-VI	O&M Expenses	-	-	-	-	-	147.31	-
3	Line-1: Energy Conservation by Conducting CFD analysis to Reducing Pressure drop across Cyclone-IV of Pre-Heater	1.00	-	-	-	-	-	-	945039
4	Line-1: Energy Conservation through replacing top cyclone (reducing the dust loss and high pressure drop)	10	-	-	-	-	-	357.27	173992
5	Line-1: Energy Conservation by Increasing the Cooler Recuperation Efficiency by Optimisation of Cooler (ABC inlet)	200.00	-	-	-	-	-	4039	-
6	Line-1: Energy Conservation by Installation of New Efficient Fan with MVVFD for PH Fan	4.80	-	-	-	-	-	-	439983

Signature : *Navasimha Rao*  
Name of the Energy Manager : P Narasimha Rao (EA-28007)  
Name of the Company : Deccan Cements Limited  
Mobile No : 7893119946  
Email Address : narasimhapodili@gmail.com  
Plant Address : Bhavanipuram, Janpabad, Suryapet, Telangana

Signature : *G. Srinivasa Rao*  
Name of Accredited Energy Auditor : G Srinivasa Rao  
Accreditation No : AEA-0251  
Name of the Company : East Coast Sustainable Pvt Ltd



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Accredited Energy Auditor (183)  
CEA-1574, AEA-0251

Contact Person : M Satish  
Email Address : satish.m@deccancements.com  
Mobile No : 9491054468

Form-2										
Sl. No	Energy efficiency improvement measures	Investment Millions of Rupees	Reasons for not implementing the measure	Date of completion of measure/likely completion	Life cycle years	Annual Energy Savings				
						Oil	Gas	Coal (T/year)	Electricity (kWh/year)	Others
Deccan Cement Industries Limited (DC Reg No: CMT0099TS)										
7	Line-1: Energy Conservation by reducing Suction Duct Modification of Cooler Fan-1 & 2	0.20	-	-	-	-	-	-	127898	-
8	Line-1: Energy Conservation by Reducing air infiltration / Installation of Refractory in TA Duct	20.00	-	-	-	-	-	952	-	-
9	Line-1: Energy Conservation by Reducing air Infiltration and Pressure drop across PIBH	O&M Expenses	-	-	-	-	-	-	1467395	-
10	Line-1: Energy Conservation by Installation of New Efficient Fan with MVVFD for PIBH Fan	O&M Expenses	-	-	-	-	-	-	603079	-
11	Line-1: Energy Conservation by Reducing air Infiltration Raw Mill-1	O&M Expenses	-	-	-	-	-	-	465468	-
12	Line-1: Energy Conservation by Conducting CFD analysis to reducing pressure drop across Raw Mill-1 Cyclone (with duct)	1.00	-	-	-	-	-	-	79507	-

Signature : *Narasimha* Signature : *G. Srinivasa Rao*  
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Contact Person : M Satish  
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Mobile No : 9491054468



Form-2								
Sl. No	Energy efficiency improvement measures	Investment Millions of Rupees	Reasons for not implementing the measure	Date of completion of measure/likely completion	Life cycle years	Annual Energy Savings		
						Oil	Gas	Coal (T/year)
								Electricity (kWh/year)
								Others
Deccan Cement Industries Limited (DC Reg No: CMT0099TS)								
13	Line-1: Energy Conservation by Removing the inlet damper and Installation of VFD for Raw Mill-1 Fan	1.28	-	-	-	-	-	332700
14	Line-1: Energy Conservation by Additional Grinding Media in Chamber-2 of Raw Mill-1	5.00	-	-	-	-	-	812240
15	Line-1: Energy Conservation by Reducing air Infiltration Raw Mill-2	O&M Expenses	-	-	-	-	-	577467
16	Line-1: Energy Conservation by Installation of New Efficient Fan for Raw Mill-2 Fan	1.06	-	-	-	-	-	155322
17	Line-1: Energy Conservation by reducing pressure drop across Coal Mill-1 Cyclone (with duct)	O&M Expenses	-	-	-	-	-	278846
18	Line-1: Energy Conservation by Installation of New Efficient Fan with VFD for Coal Mill-1 Fan	0.75	-	-	-	-	-	213730

Signature : *Narasimha Rao* Signature : *G. Srinivasa Rao*  
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Form-2									
Sl. No	Energy efficiency improvement measures	Investment Millions of Rupees	Reasons for not implementing the measure	Date of completion of measure/likely completion	Life cycle years	Annual Energy Savings			
						Oil	Gas	Coal (T/year)	Electricity (kWh/year)
Deccan Cement Industries Limited (DC Reg No: CMT00099TS)									
19	Line-1: Energy Conservation by reducing pressure drop across Cement Mill-1&2 Bag House (with duct)	O&M Expenses	-	-	-	-	-	-	213730
20	Line-1: Energy Conservation by Installation of New High Efficiency Senator for Cement Mill-1&2	1.00	-	-	-	-	-	-	52500
21	Line-1: Energy Conservation by Installation of New Energy Efficient Pump with VFD for Line-1 Water Pump	0.33	-	-	-	-	-	-	62638
22	Line-2: Energy Conservation by Reducing air Infiltration across PH Fan	O&M Expenses	-	-	-	-	-	-	232157
23	Line-2: Energy Conservation by Installation of MVVFD and Removal of Damper for PH Fan	8.00	-	-	-	-	-	-	736300
24	Line-2: Energy Conservation by Conducting CFD analysis to reducing pressure drop in the duct between PH boiler outlet to PH Fan inlet	1.00	-	-	-	-	-	-	719532

Signature : *Narasimha Rao* Signature : *G. Srinivasa Rao*  
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Form-2									
Sl. No	Energy efficiency improvement measures	Investment Millions of Rupees	Reasons for not implementing the measure	Date of completion of measure/likely completion	Life cycle years	Annual Energy Savings			Others
						Oil	Gas	Coal (T/year)	
Deccan Cement Industries Limited (DC Reg No: CMT0099TS)									
25	Line-2: Energy Conservation by Reducing air Infiltration and Pressure drop across Cyclone-VI of Pre-Heater	O&M Expenses	-	-	-	-	-	-	2047041
26	Line-2: Energy Conservation by Increasing the Cooler Recuperation Efficiency by Optimisation of Cooler (ABC inlet)	200.00	-	-	-	-	-	7267	
27	Line-2: Energy Conservation by reducing Suction Duct Modification of Cooler Fan-8 & A	0.10	-	-	-	-	-	-	114257
28	Line-2: Energy Conservation by Installation of Turbo Blowers for PC and KC blowers	5.00	-	-	-	-	-	236	102240
29	Line-2: Energy Conservation by Reducing air Infiltration across RABH	O&M Expenses	-	-	-	-	-	-	63792
30	Line-2: Energy Conservation by Conducting CFD analysis to reducing pressure drop across VRM Cyclone	1.000	-	-	-	-	-	-	676743

Signature : *Narasimha* Signature : *G. Srinivasa Rao*  
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Form-2						
Sl. No	Energy efficiency improvement measures	Investment Millions of Rupees	Reasons for not implementing the measure	Date of completion of measure/likely completion	Life cycle years	Annual Energy Savings Oil Gas Coal Electricity (kWh/year) Others
Deccan Cement Industries Limited (DC Reg No: CMT00099TS)						
31	Line-2: Energy Conservation by Conducting CFD analysis to reducing pressure drop in the duct Between Cyclone outlet to Fan inlet (before damper)	1.00	-	-	-	539298
32	Line-2: Energy Conservation by Reducing air Infiltration in Coal Mill (BRM) Circuit	O&M Expenses	-	-	-	634423
33	Line-2: Energy Conservation by Suction Box Modification of Coal Mill (BRM) Fan	0.2	-	-	-	151293
34	Line-2: Energy Conservation by Arresting Air Infiltration across Cement Mill-3 Vent Bag House	O&M Expenses	-	-	-	14967
35	Line-2: Energy Conservation by Arresting Air Infiltration across Cement Mill-3 Separator Vent Bag House	O&M Expenses	-	-	-	10978
36	Line-2: Energy Conservation by Reducing Pressure Drop across Cement Mill-3 Cyclone-IV	1.00	-	-	-	381770

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**ANNXURE-VII GREEN BELT**







Deccan Cements Limited :: Bhavanipuram  
EC No: F.No : J-11011/572/2007-IA II(I)



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Deccan Cements Limited :: Bhavanipuram  
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**ANNEXURE- VIII**



**MEDICAL CAMPS**





**ఆంధ్రవైభవ**

## వైద్య పరీక్షలు నిర్వహిస్తున్న బాలాజీ హాస్పిటల్ వైద్యులు

**పాలకవీడు, ఏప్రిల్ 28 (ప్రభన్యూస్):** సంపూర్ణ ఆరోగ్యంతో కూడిన కుటుంబ వ్యవస్థ ద్వారానే సుసంపన్న సమాజం ఏర్పడుతుందని డెక్కన్ సిమెంట్ కర్మాగారపు వైస్ ప్రెసిడెంట్ (వర్డ్స్) శ్రీనివాసరాజు, చీఫ్ జనరల్ మేనేజర్ (పిఆండ్ఎ) నాగమల్లేశ్వరరావు అన్నారు. భవానీపురం లోని డెక్కన్ సిమెంట్ పరిశ్రమ యాజమాన్యం పరిశ్రమ పరిసర గ్రామాల ప్రజల కోసం కర్మాగారపు ఆడిటోరియం నందు ఏర్పాటు చేసిన ఉచిత వైద్య శిబిరాన్ని

శుక్రవారం ప్రారంభించిన సందర్భంగా మాట్లాడారు. ప్రతి ఒక్కరూ తమ ఆరోగ్యాన్ని సంరక్షించుకోవడం ద్వారా కుటుంబ ఆరోగ్య పరిస్థితి మెరుగు పరుచుకోవచ్చు అన్నారు. ఈ వైద్య శిబిరానికి రక్తపోటు, మధుమేహం, ఎముకల వ్యాధులు, మహిళల ఆరోగ్యం, సరాల సంబంధిత సమస్యలు, సాధారణ వ్యాధులతో బాధపడుతున్న దాదాపు 300 మందికి మిర్చాలగూడ పట్టణానికి చెందిన బాలాజీ హాస్పిటల్ వైద్యులు డాక్టర్ అభిషేక్, డాక్టర్ మల్లికార్జున్, డాక్టర్ నాగేందర్, డాక్టర్

- సంపూర్ణ ఆరోగ్యంతో సుసంపన్న సమాజం - డిస్పెంట్ వైస్ ప్రెసిడెంట్ శ్రీనివాసరాజు

నవీన్ కుమార్, బాలాజీ హాస్పిటల్ డైరెక్టర్ పోశం సునీత శ్రీనివాస్, చిలుకూరి గోపీనాథ్ మరియు హాస్పిటల్ సిబ్బంది వైద్య సేవలు అందించారు. వైద్య శిబిరానికి వచ్చిన పేషెంట్లకు డిస్పెంట్ యాజమాన్యం రవాణా సౌకర్యం, ఆహారం, వైద్య పరీక్షలతో పాటు మందులను కూడా ఉచితంగా పంపిణీ చేసింది.



ఉచిత వైద్య శిబిరాన్ని ప్రారంభిస్తున్న డిస్పెంట్ వైస్ ప్రెసిడెంట్ శ్రీనివాసరాజు



ఉచితంగా మందులు పంపిణీ చేస్తున్న వైద్యులు



## సాక్షి

### ఆరోగ్య తెలంగాణ దిశగా అడుగులు వేయాలి

పాలకవీడు : ఆరోగ్య తెలంగాణ దిశగా ప్రతిఒక్కరూ అడుగులు వేయాలని మండలంలోని డెక్కన్ సిమెంట్ పరిశ్రమ వైస్ ప్రెసిడెంట్ ఎన్.శ్రీనివాసరాజు అన్నారు. బుధవారం పరిశ్రమ సమీపంలో గల ఆడిటోరియంలో ఏర్పాటు చేసిన ఉచిత వైద్య శిబిరాన్ని ప్రారంభించి మాట్లాడారు. మిర్యాల గూడెం పట్టణానికి చెందిన బాలాజీ మల్టీ స్పెషాలిటీ హాస్పిటల్ వైద్యులచే ఆరు గ్రామాలకు చెందిన సుమారు 800 మందికి వైద్య పరీక్షలు పరీక్షలు నిర్వహించి ఉచితంగా మందులు పంపిణీ చేసినట్లు తెలిపారు. ఎముకలు, కంటి, దంత, స్త్రీలకు సంబంధించిన వైద్య పరీక్షలు చేసినట్లు ఆయన



పాలకవీడు : వైద్య పరీక్షలు చేస్తున్న డాక్టర్

పేర్కొన్నారు. ఈ కార్యక్రమంలో వైద్య బృందం, సిమెంట్ పరిశ్రమ అధికారులు, సిబ్బంది తదితరులు పాల్గొన్నారు.

## **BAG FILTERS**

### **UNIT-1 BAG FILTERS**

#### **Limes Stone Crusher**



Primary Crusher de dusting Bag Filter



Secondary Crusher Bag Filter de dusting bag filter

#### **PREAHEATER**



PJBF for Raw Mill & Preheater



KF Bin hopper venting cyclone dust collector



KF Bin hopper bag filter

**Coal Mill**



Coal Mill Venting Bag Filter



KC/PC Venting Bag Filter



Clinker shed de dusting bag filter-2

**COOLER**



COOLER ESP



Drag Chain Venting Bag Filter



Clinker shed de dusting bag filter-1

**CEMENT MILL-1 & 2**



**UNIT-2 BAG FILTERS**

**LIME STONE CRUSHER SECTION**



Lime Stone Crusher De Dusting Bag House



LS Crusher Transfer Point (BC4) Venting Bag Filter



Iron Ore Crusher De dusting Bag Filter



Additive Hopper De Dusting Bag Filter



Limestone extraction transfer point de dusting Bag Filter

**RAW MILL**



Mill Feed hopper de dusting Bag Filter



Raw mill Silo Top venting Bag Filter

**PREHEATER**



RABH for Raw mill & Preheater



K.F.B/E P.H venting Bag Filter



K.F Bin Bottom B/E venting Bag Filter



K.F Bin top B/E Venting Bag Filter



### COOLER



### COAL MILL





BC3 Discharge (Mill feed Belt) De Dusting Bag Filter



Fine coal Hoppers Venting Bag Filter

### CEMENT MILL-3



Cement Mill-3 Mill venting Bag House



Clinker Silo extraction 1, 2, 3 De Dusting Bag Filters



BC9 discharge De Dusting Bag Filter (transfer point)



Fly Ash SFM venting Bag Filter



Fly Ash Silo De Dusting Bag Filter



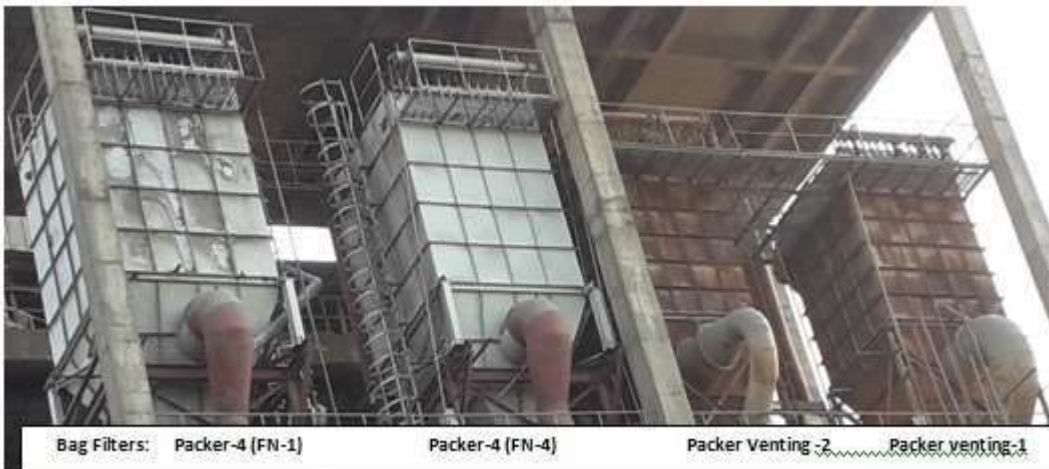
Recirculation venting Bag Filter



Clinker Hopper De Dusting Bag Filter

Deccan Cements Limited :: Bhavanipuram  
EC No: F.No : J-11011/572/2007-IA II(I)

**Packer-3**



SLAG VRM





**Captive Power Plant**



Deccan Cements Limited :: Bhavanipuram  
EC No: F.No : J-11011/572/2007-IA II(I)



Fly Ash Silo De dusting Bag Filter



Bed Ash Silo Bag Filter



Coal hopper De Dusting Bag filter



Coal Transfer point Bag filter



# MANAGEMENT SYSTEM CERTIFICATE

Certificate no.:  
269107-2016-AQ-IND-RVA

Initial certification date:  
24 August 2016

Valid:  
24 August 2016 – 23 August 2027

This is to certify that the management system of  
**Deccan Cements Limited**  
6-3-666/B, Deccan Chambers, Somajiguda, Hyderabad - 500082, Telangana, India  
and the sites as mentioned in the appendix accompanying this certificate

has been found to conform to the Quality Management System standard:  
**ISO 9001:2015**

This certificate is valid for the following scope:  
**Mining of limestone, manufacture of cement & dispatch of cement and generation of power  
& supply of power**

Place and date:  
Baren draecht, 20 August 2024

For the issuing office:  
DNV - Business Assurance  
Zwenbergs 1, 2994 LB Baren draecht,  
Netherlands



Sita Kulkarni  
Managing Director



# MANAGEMENT SYSTEM CERTIFICATE

Certificate no.:  
269103-2015-AC-IND-RvA

Initial certification date:  
24 August 2015

Valid:  
24 August 2024 – 23 August 2027

This is to certify that the management system of  
**Deccan Cements Limited**  
6-3-666/B, Deccan Chambers, Somajiguda, Hyderabad - 500082, Telangana, India  
and the sites as mentioned in the appendix accompanying this certificate

has been found to conform to the Environmental Management System standard:  
**ISO 14001:2015**

This certificate is valid for the following scope:  
**Mining of limestone, manufacture of cement & dispatch of cement and generation of power  
& supply of power**

Place and date:  
Baren drecht, 20 August 2024

For the issuing office:  
DNV - Business Assurance  
Two Breids 1, 2664 LB Baren drecht,  
Netherlands



Efra Kook  
Management Representative

Lack of fulfillment of conditions as set out in the Certification Agreement may void the Certificate issued.  
ACCRREDITED UNIT: DNV Business Assurance B.V., Zwolweg 1, 2004 LB, Baren drecht, Netherlands - TEL: +31(0)102623000 - [www.dnv.com/business](http://www.dnv.com/business)



# MANAGEMENT SYSTEM CERTIFICATE

Certificate no.:  
10000670417-MS-C-RvA-IND

Initial certification date:  
24 August 2018

Valid:  
24 August 2024 – 23 August 2027

This is to certify that the management system of  
**Deccan Cements Limited**  
6-3-666/B, Deccan Chambers, Somajiguda, Hyderabad - 500082, Telangana, India  
and the sites as mentioned in the appendix accompanying this certificate

has been found to conform to the Occupational Health and Safety Management System standard:  
**ISO 45001:2018**

This certificate is valid for the following scope:  
**Mining of limestone, manufacture of cement & dispatch of cement and generation of power  
& supply of power**

Place and date:  
Baren draecht, 20 August 2024

For the issuing office:  
DNV - Business Assurance  
Zeedijk 1, 2594 LB Baren draecht,  
Netherlands



**Deccan Cements Limited**  
Management Representative

Link of DNV Business Assurance as set out in the Certification Agreement may include this Certificate in its  
ACCREDITED UNIT: DNV Business Assurance B.V., Zeedijk 1, 2594 LB, Baren draecht, Netherlands - TSL: +31(0)101000000 www.dnv.com/ba